

# Montage Details

## Einbau Details

## Mounting Details

## Détails du Montage

Monteren zonder ringen met uitzondering van schoordrukker en schoorkolom  
Montage ohne Ringe mit Ausnahme von Kreuzdrucker und Strebe Stütze  
Mount without rings with exception of Column for brace and brace column  
Montage sans anneaux à l' exception des appuis et des contreventements de  
jambe de force sur sol

CE merk bout en moer zichtbaar na montage

CE-Marke-Schraube und Mutter nach der Montage sichtbar

CE brand bolt and nut visible after mounting

CE marque boulon et écrou visible après montage



## Type 1:

Alleen gaten Ø13 voor montage  
Nur Löcher Ø13 für Montage  
Only holes Ø13 for mounting.  
Seulement trous Ø13 pour le montage

## Type 2:

Doorlopende bevestigingsgaten Ø13 zonder grote doorsteekgaten  
Durchlaufende Befestigungslöcher Ø13 ohne große Löcher  
Continuous fastening holes Ø13 without large holes  
Trous de fixation continu Ø13 sans grands trous de perçage

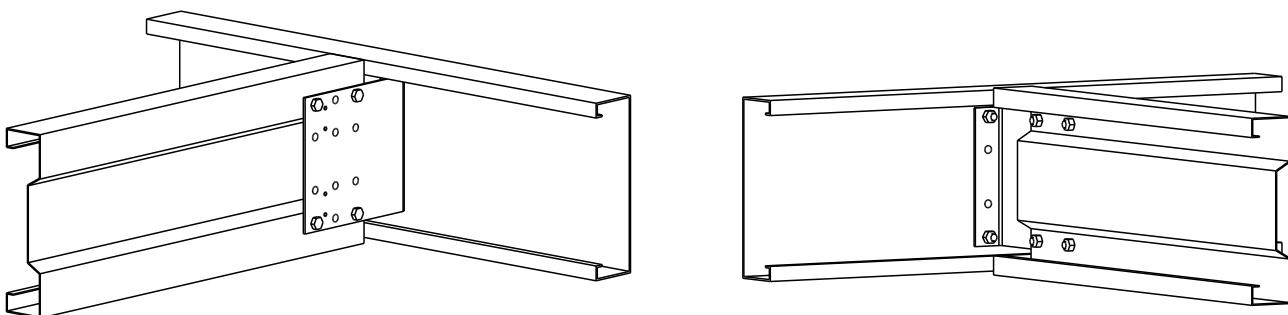
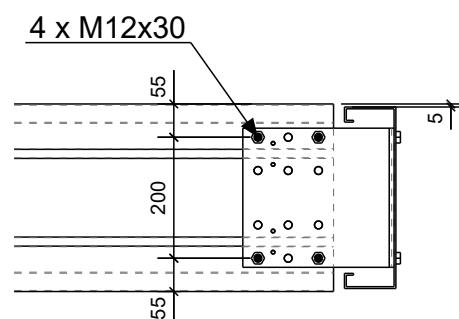
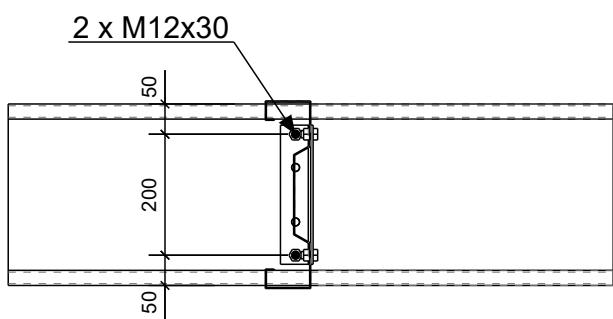
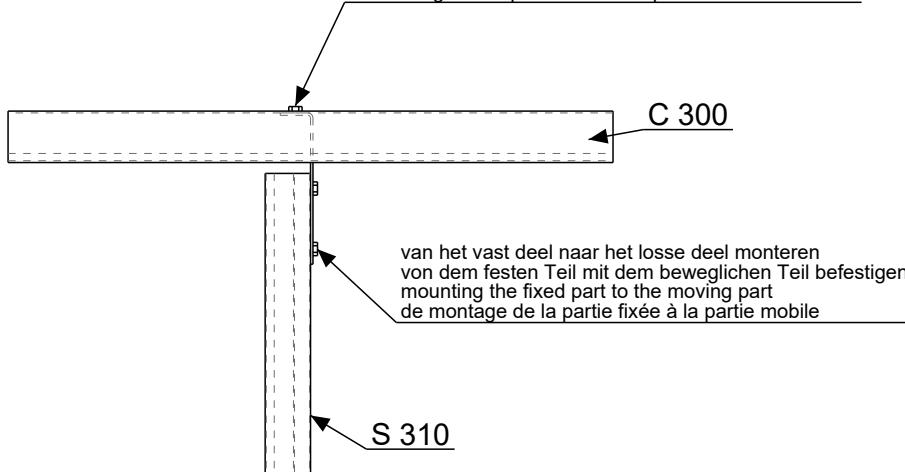
## Type 3:

Doorlopende bevestigingsgaten Ø13 met grote doorsteekgaten  
Durchlaufende Befestigungslöcher Ø13 mit großen Löchern  
Continuous fastening holes Ø13 with large holes.  
Trous de fixation continu Ø13 avec des grands trous de perçage

**Verbinding kinderbalk / moederbalk**  
**Verbindung Querträger / Hauptträger**  
**Connection secundairy beam / major beam**  
**Assemblage solive / poutre**

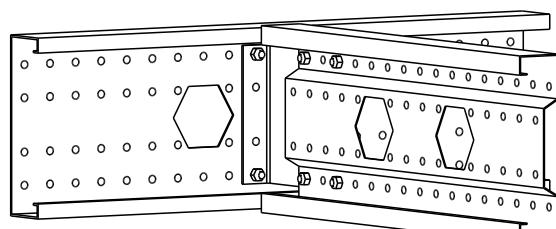
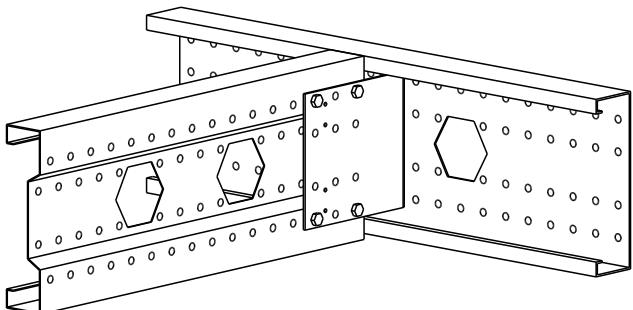
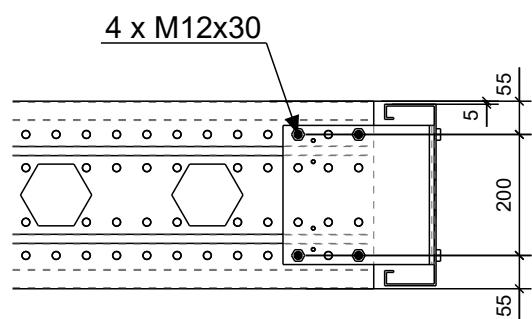
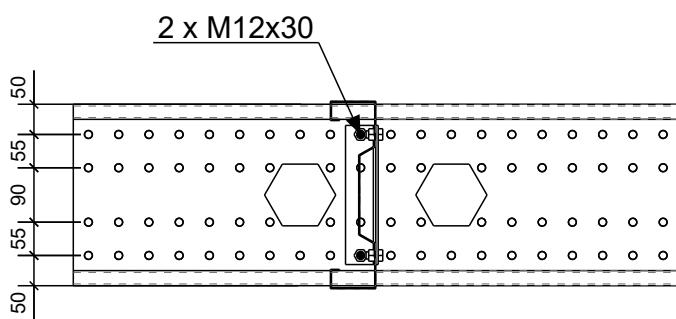
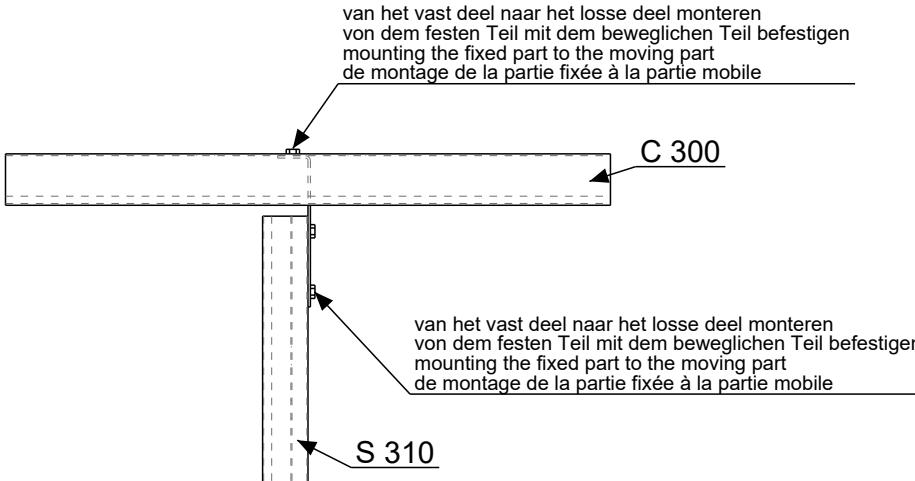
**Alleen gaten Ø13 voor montage**  
**Nur Löcher Ø13 für Montage**  
**Only holes Ø13 for mounting**  
**Seulement trous Ø13 pour le montage**

van het vast deel naar het losse deel monteren  
 von dem festen Teil mit dem beweglichen Teil befestigen  
 mounting the fixed part to the moving part  
 de montage de la partie fixée à la partie mobile



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**Verbindung Querträger / Hauptträger**  
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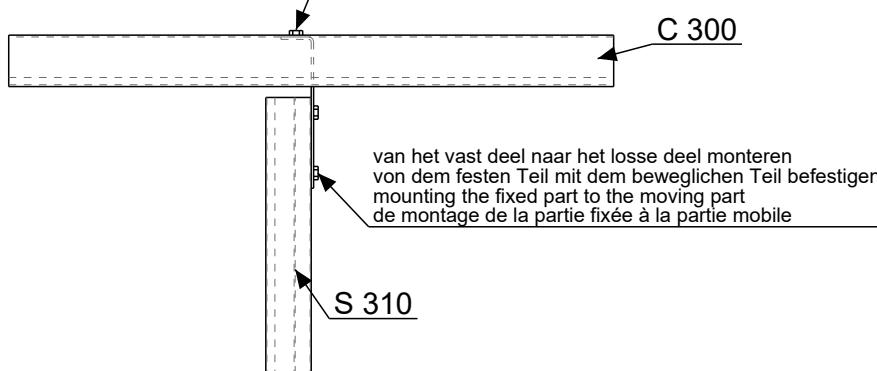
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**Trous de fixation continu Ø13 avec des grands trous de perçage**



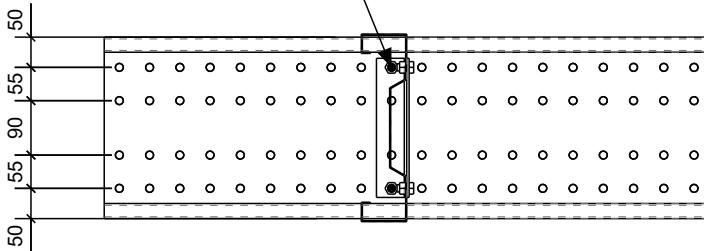
**Verbinding kinderbalk / moederbalk**  
**Verbindung Querträger / Hauptträger**  
**Connection secondary beam / major beam**  
**Assemblage solive / poutre**

**Doorlopende bevestigingsgaten Ø13 zonder grote doorsteekgaten**  
**Durchlaufende Befestigungslöcher Ø13 ohne große Löcher**  
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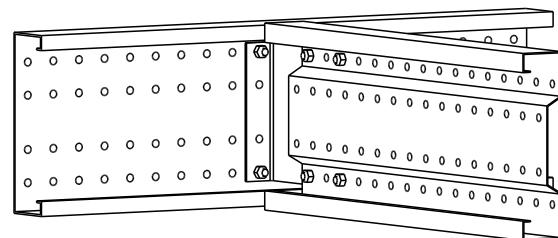
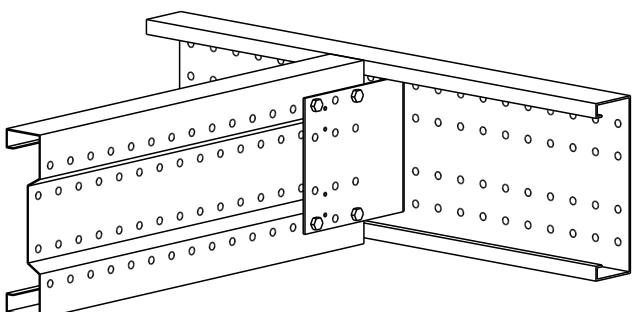
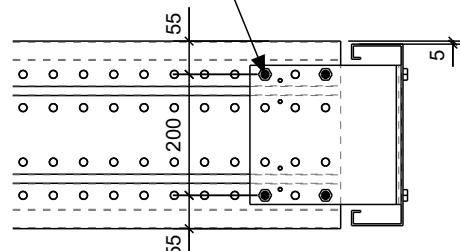
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2 x M12x30



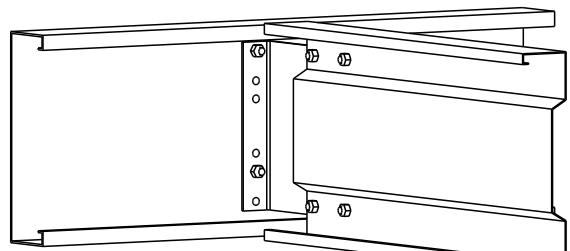
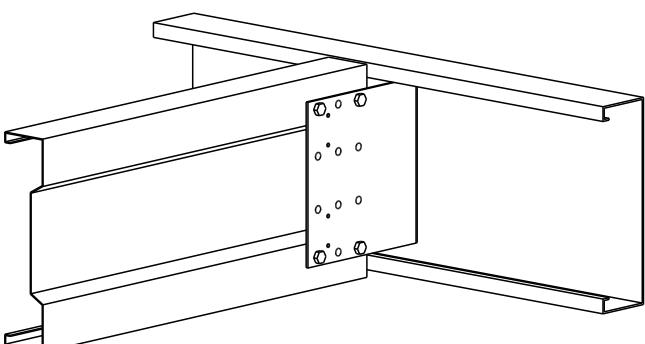
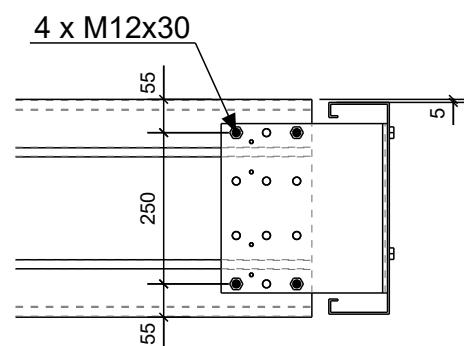
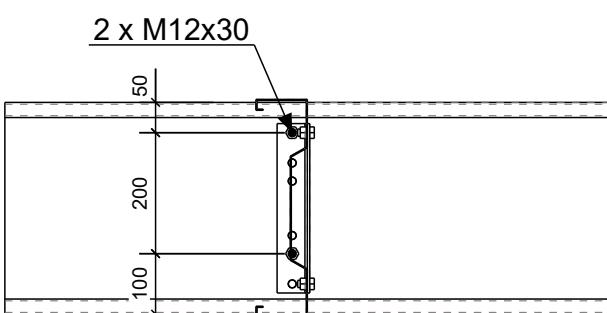
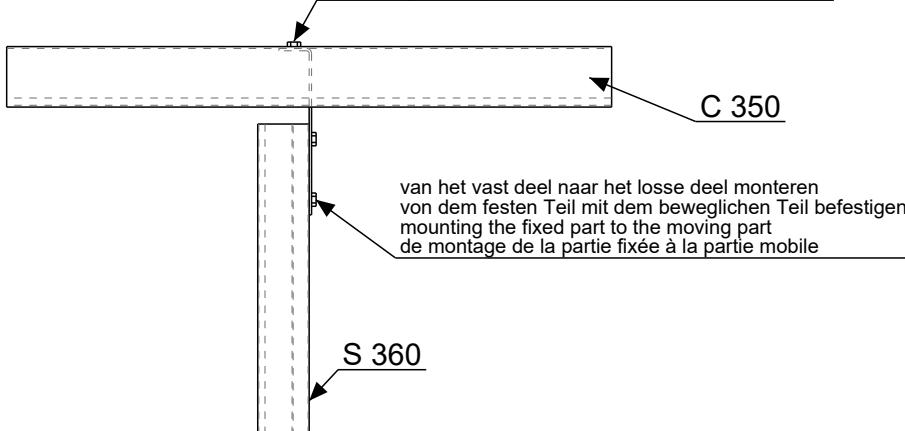
4 x M12x30



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**Connection secundairy beam / major beam**  
**Assemblage solive / poutre**

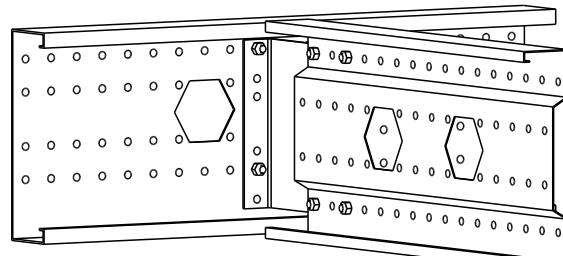
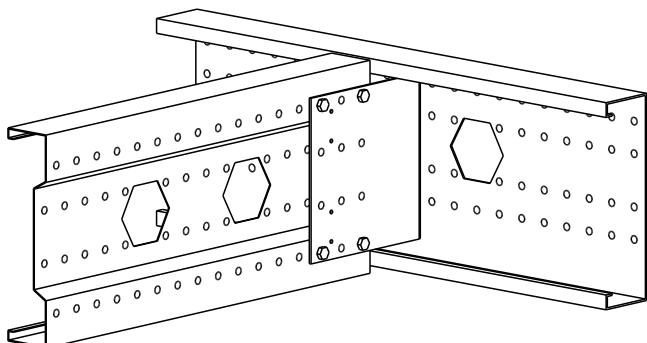
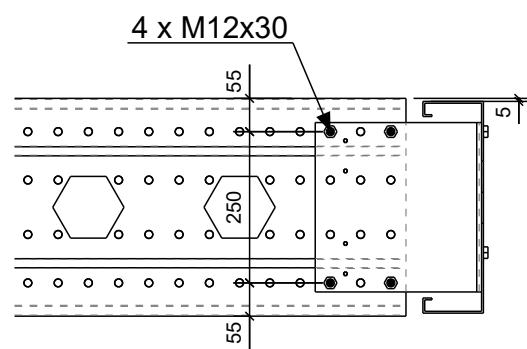
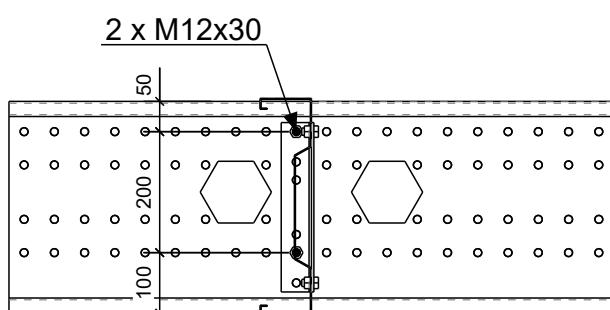
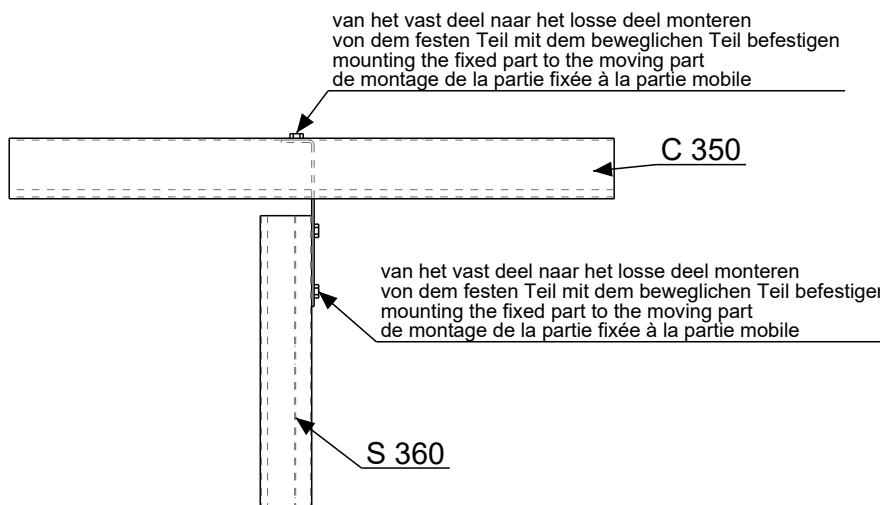
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 von dem festen Teil mit dem beweglichen Teil befestigen  
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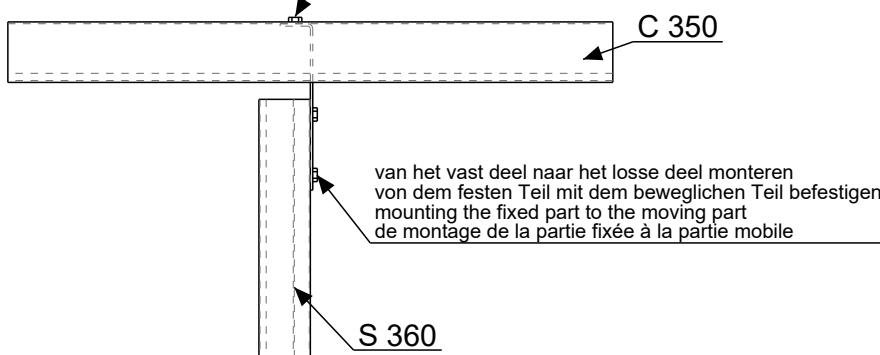
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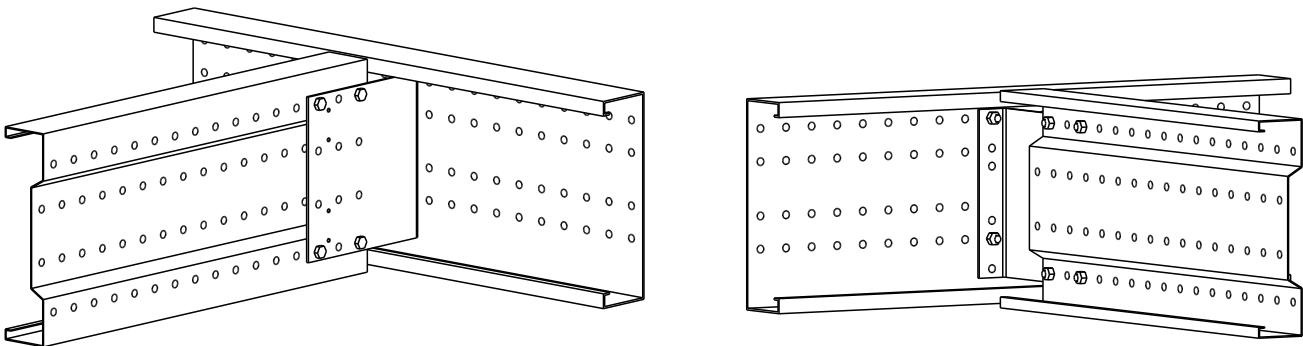
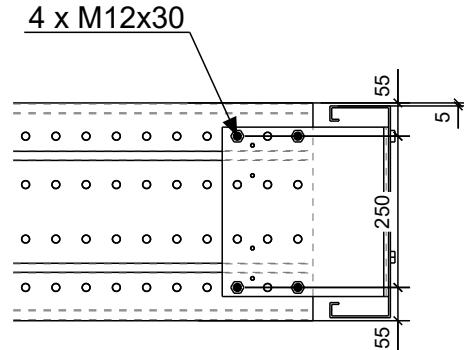
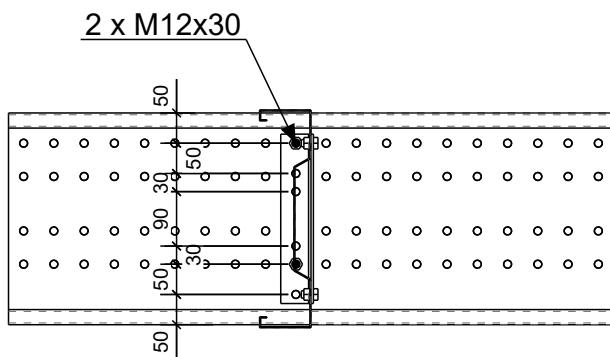
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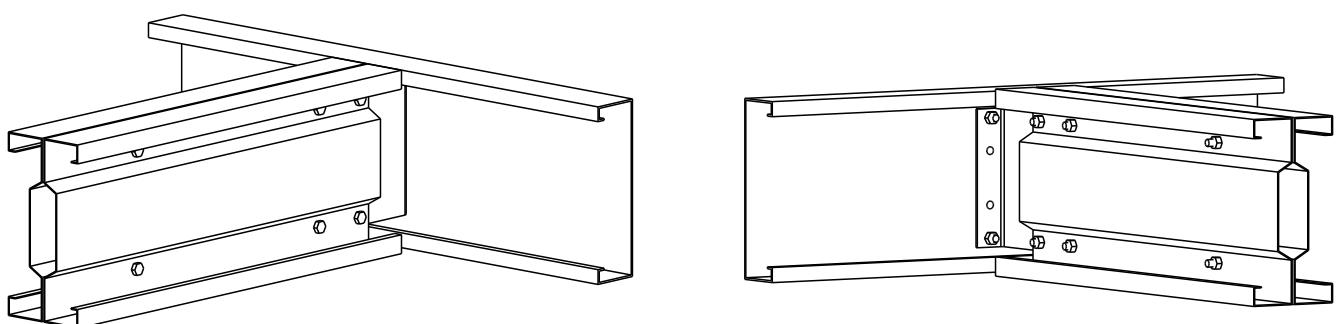
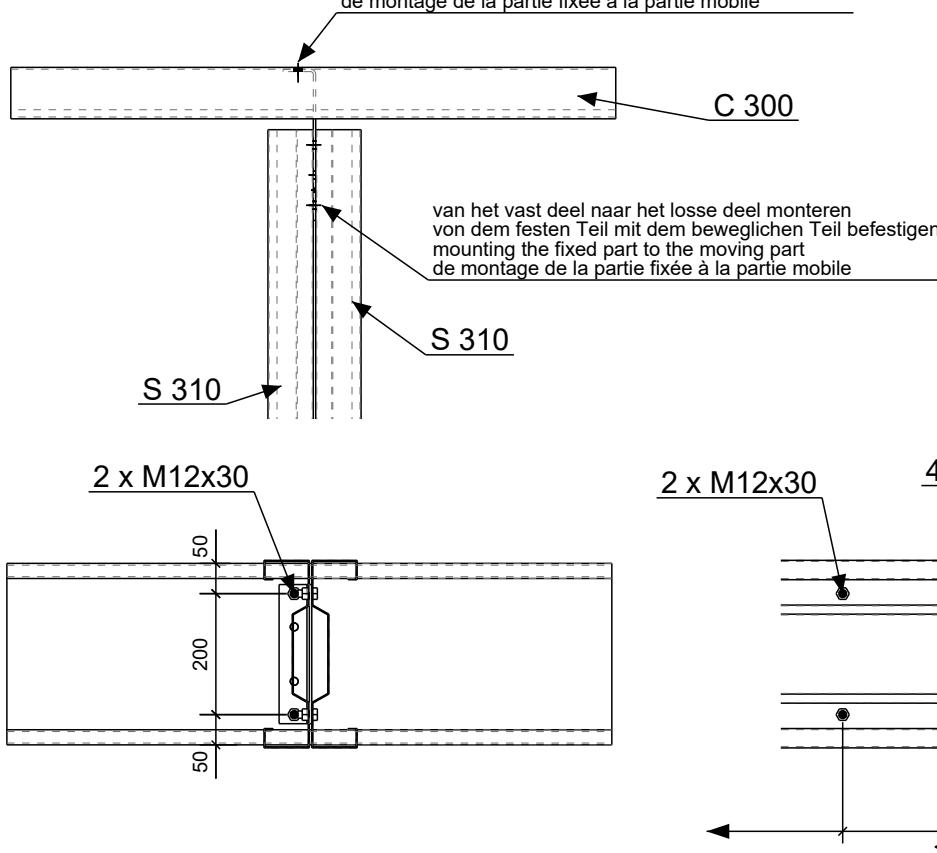
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**Verbinding dubbele kinderbalk / moederbalk**  
**Verbindung doppelt Querträger / Hauptträger**  
**Connection double secundairy beam / major beam**  
**Assemblage solive / poutre double**

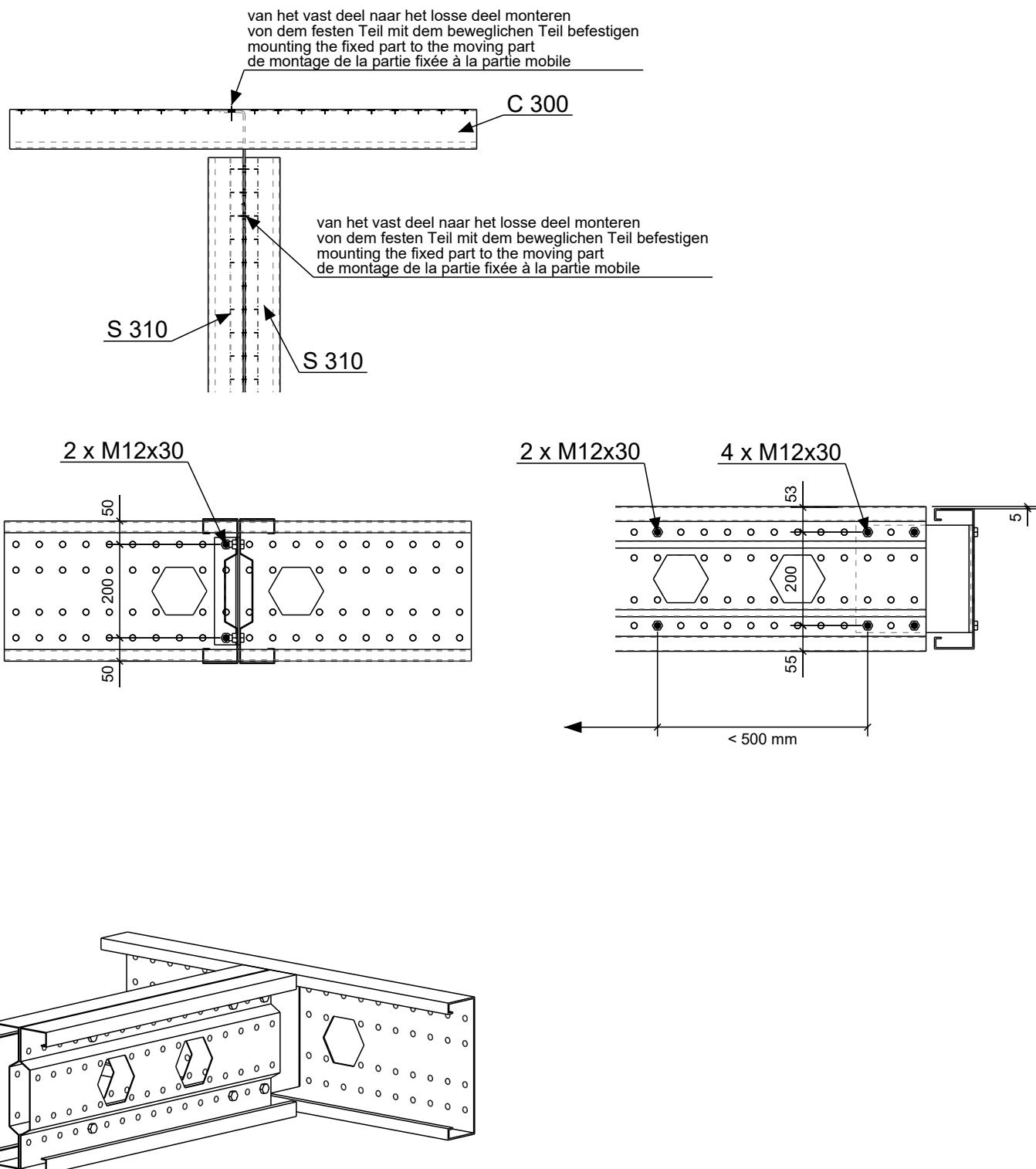
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Verbinding dubbele kinderbalk / moederbalk  
 Verbindung doppelt Querträger / Hauptträger  
 Connection double secondary beam / major beam  
 Assemblage solive / poutre double

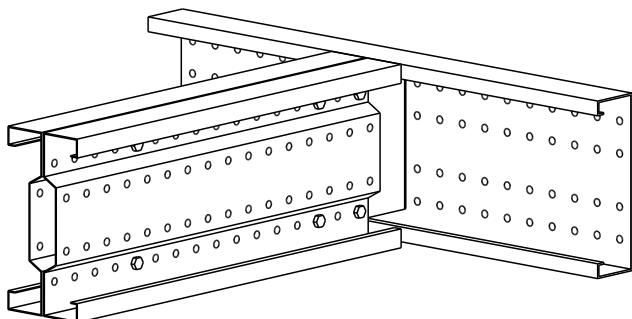
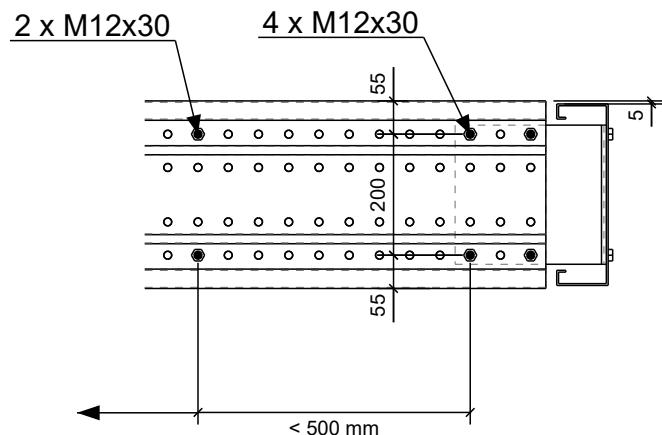
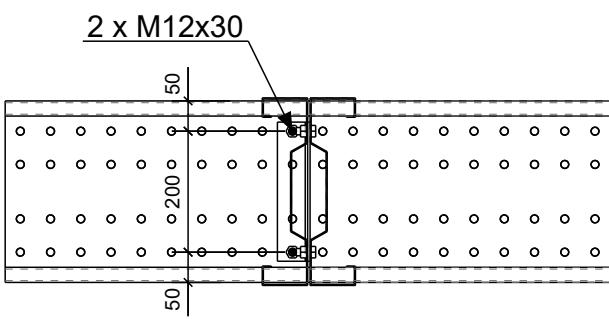
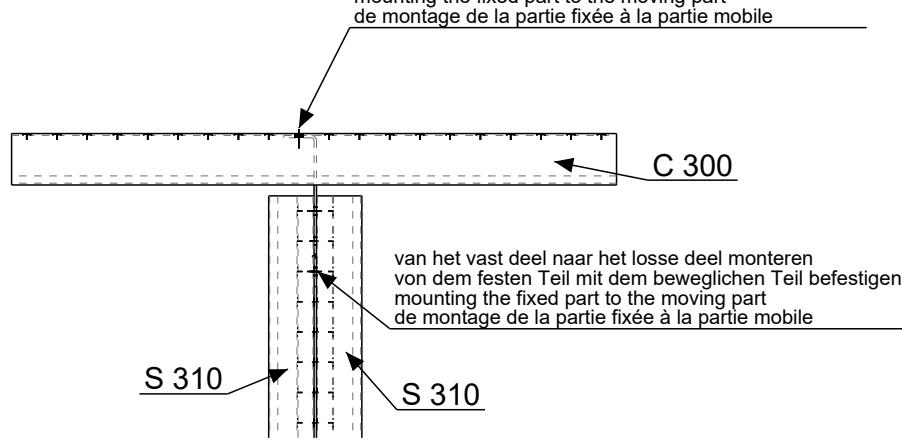
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**Verbindung doppelt Querträger / Hauptträger**  
**Connection double secundairy beam / major beam**  
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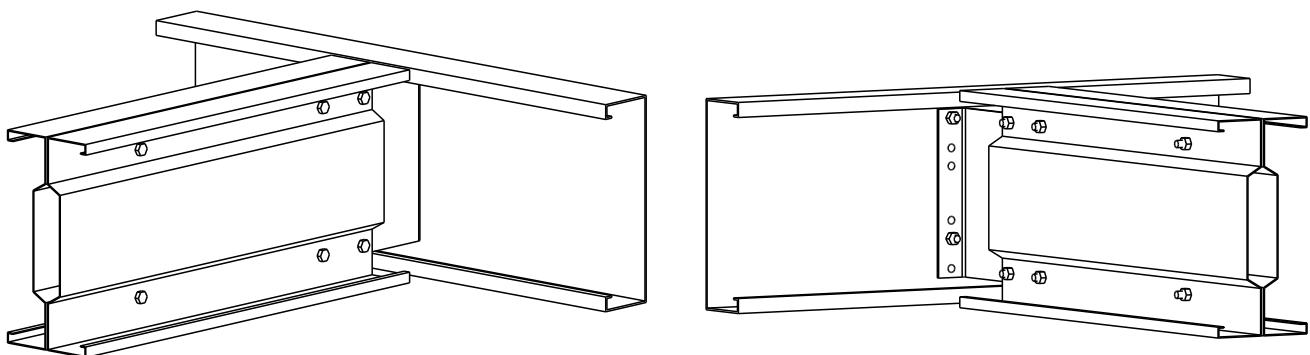
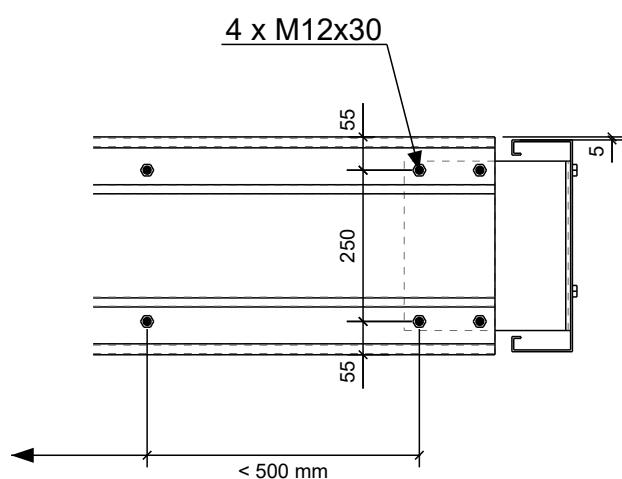
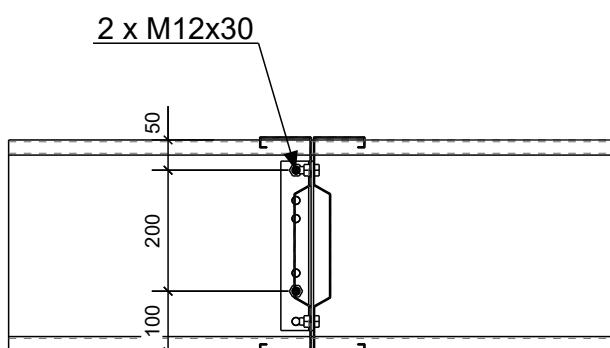
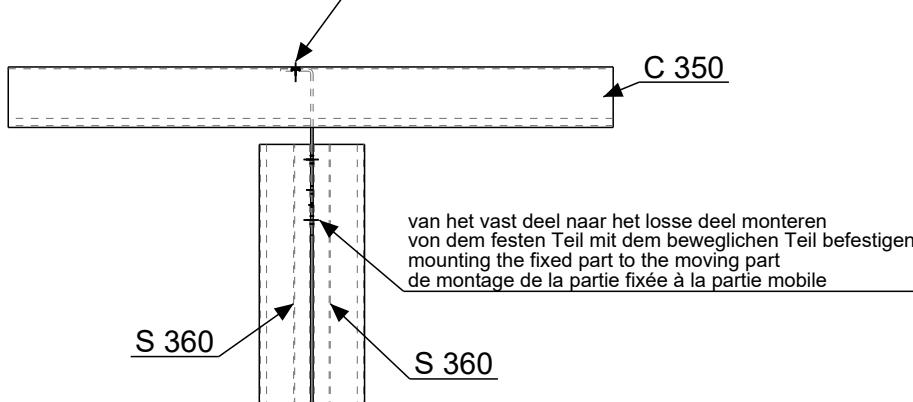
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**Verbinding dubbele kinderbalk / moederbalk**  
**Verbindung doppelt Querträger / Hauptträger**  
**Connection double secundary beam / major beam**  
**Assemblage solive / poutre double**

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**Only holes Ø13 for mounting**  
**Seulement trous Ø13 pour le montage**

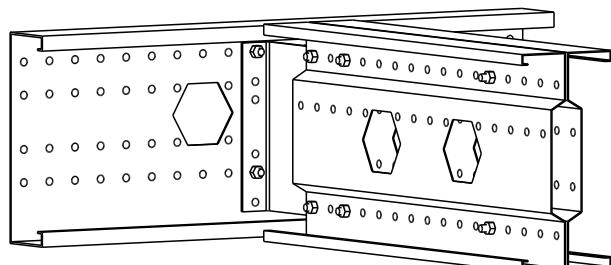
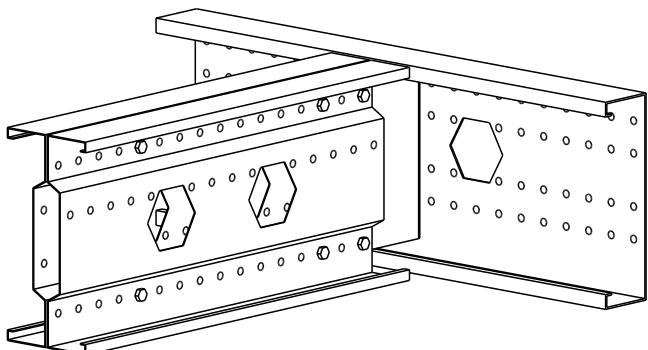
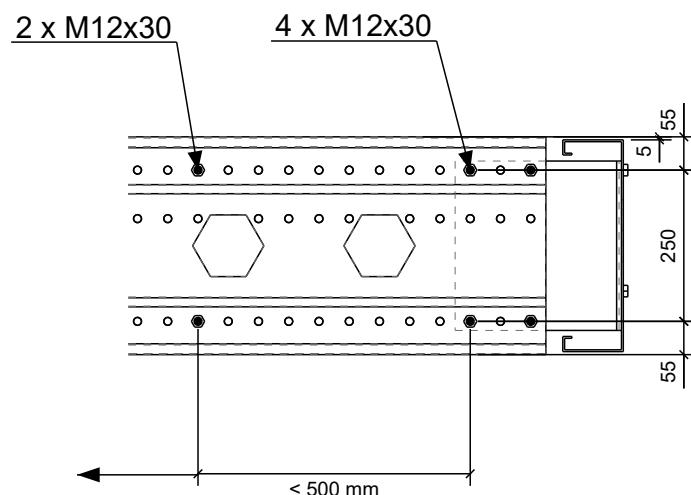
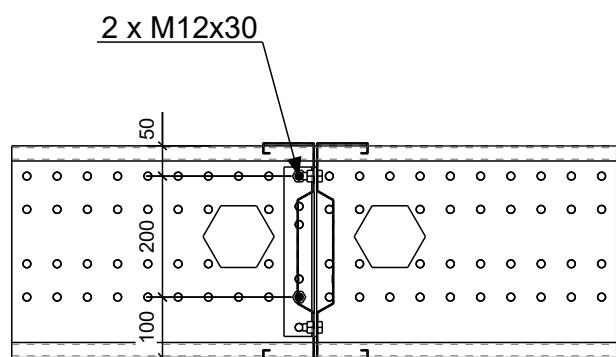
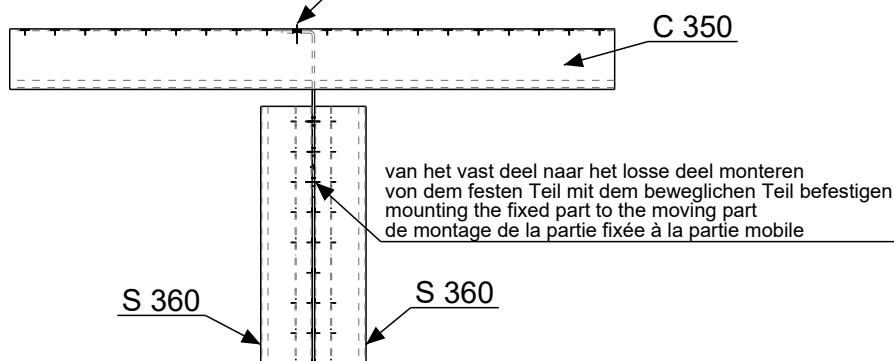
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Verbinding dubbele kinderbalk / moederbalk  
 Verbindung doppelt Querträger / Hauptträger  
 Connection double secondary beam / major beam  
 Assemblage solive / poutre double

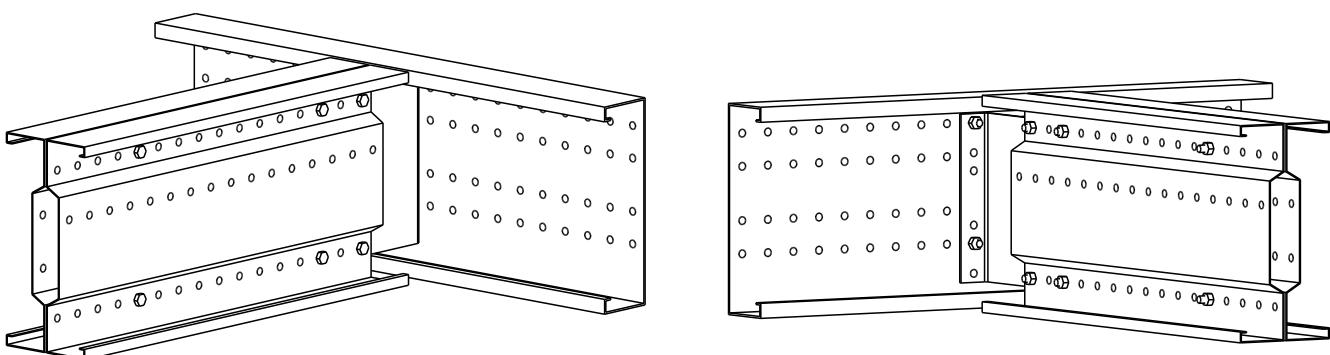
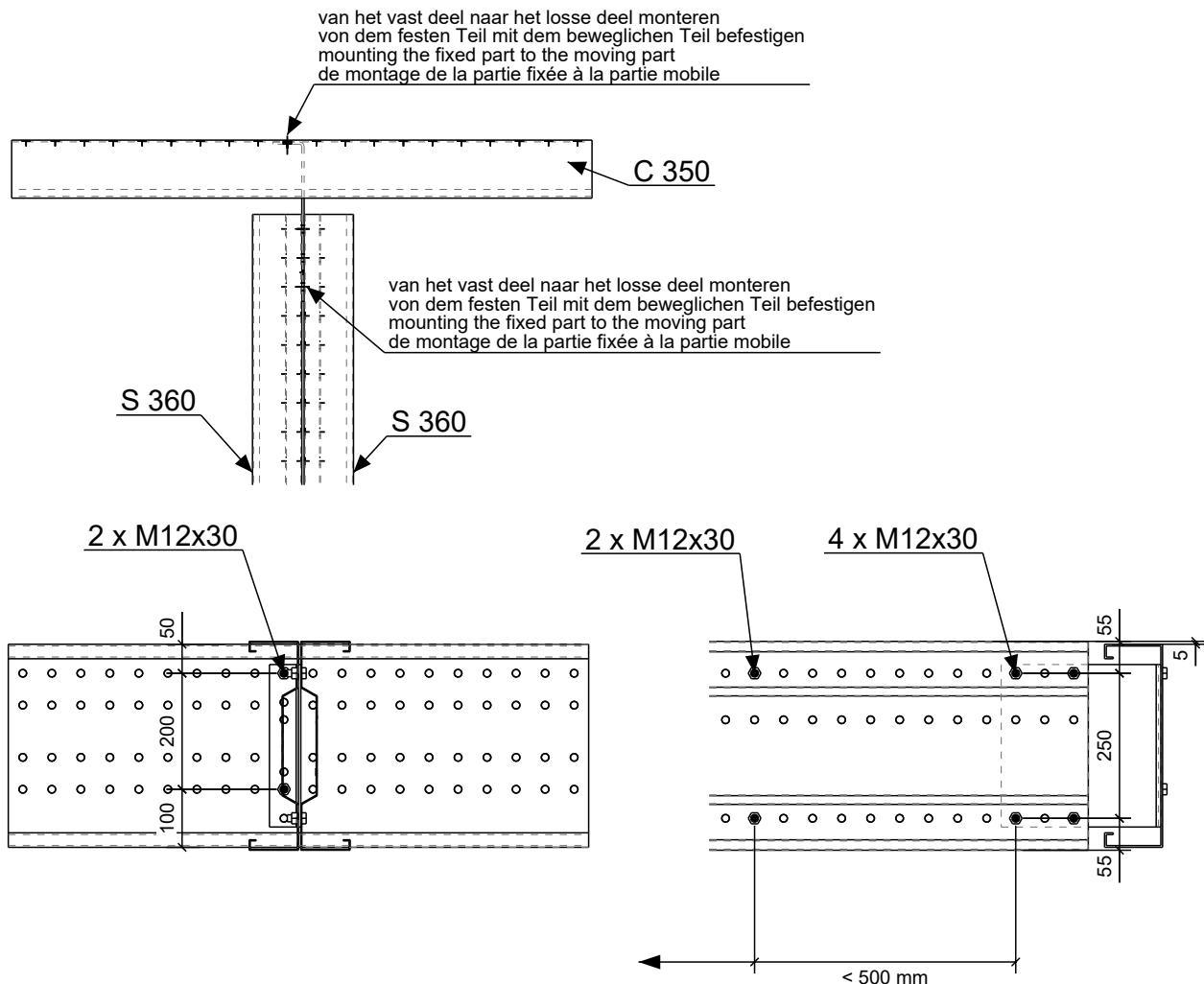
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**Verbinding dubbele kinderbalk / moederbalk**  
**Verbindung doppelt Querträger / Hauptträger**  
**Connection double secundairy beam / major beam**  
**Assemblage solive / poutre double**

**Doorlopende bevestigingsgaten Ø13 zonder grote doorsteekgaten**  
**Durchlaufende Befestigungslöcher Ø13 ohne große Löcher**  
**Continuous fastening holes Ø13 without large holes**  
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**Verbinding dubbele moederbalk**  
**Verbindung doppelt Hauptträger**  
**Connection double major beam**  
**Assemblage poutre double**

**Alleen gaten Ø13 voor montage**  
**Nur Löcher Ø13 für Montage**  
**Only holes Ø13 for mounting**  
**Seulement trous Ø13 pour le montage**

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**C profiel**  
**C Profil**  
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**Profilé C**

van het vast deel naar het losse deel monteren  
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**S profiel**  
**S Profil**  
**S profile**  
**Profilé S**

**2 x M12x30**

**2 x M12x30**

**2 x M12x30**

**4 x M12x30**

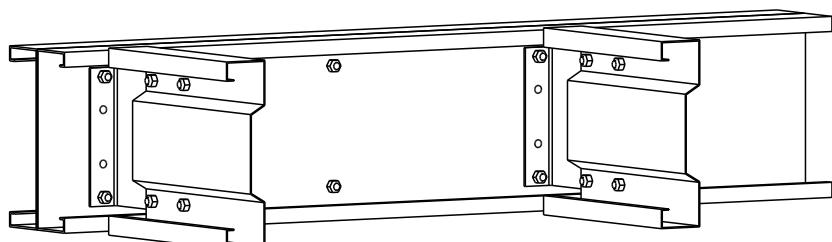
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200

55

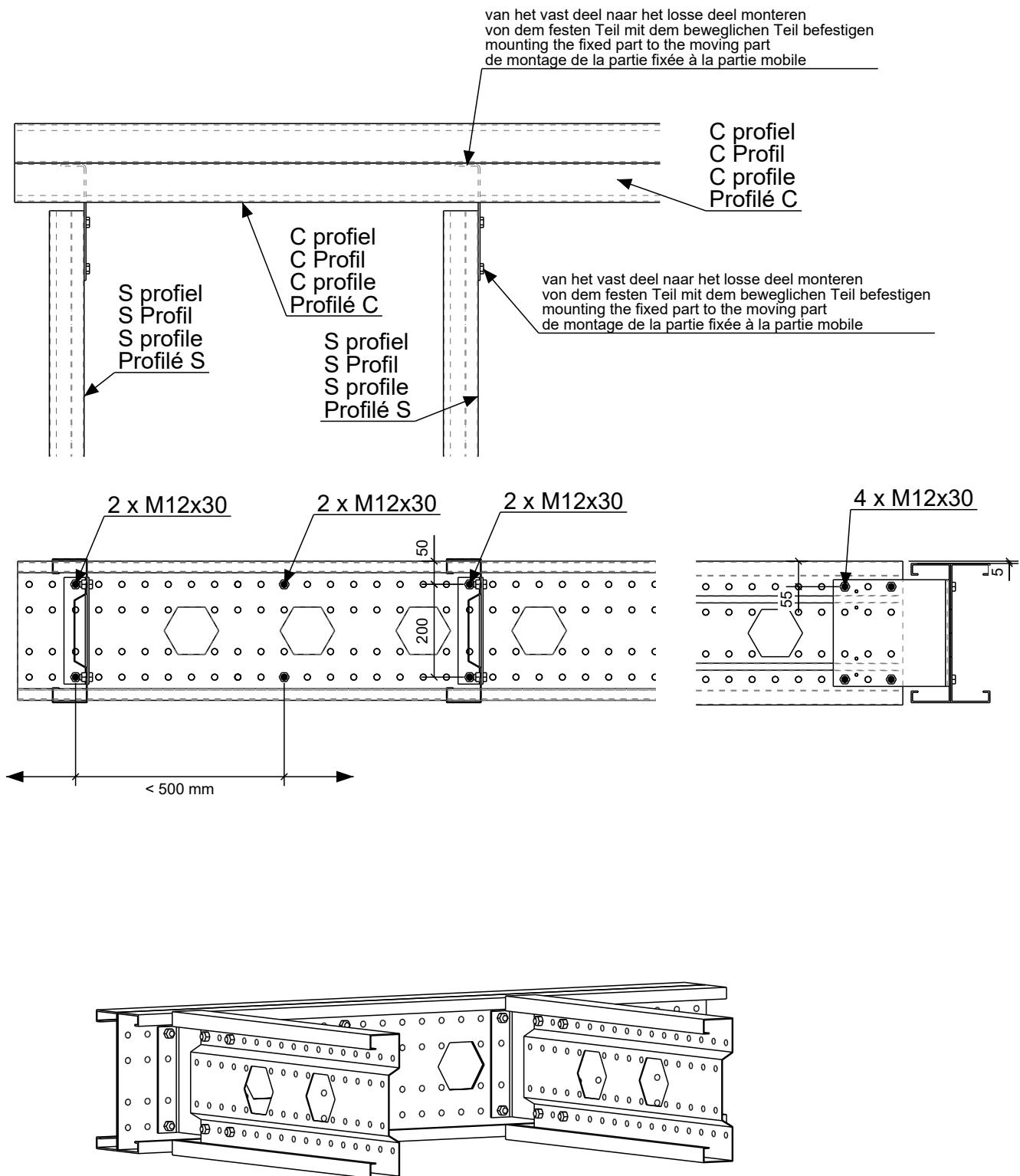
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< 500 mm



**Verbinding dubbele moederbalk**  
**Verbindung doppelt Hauptträger**  
**Connection double major beam**  
**Assemblage poutre double**

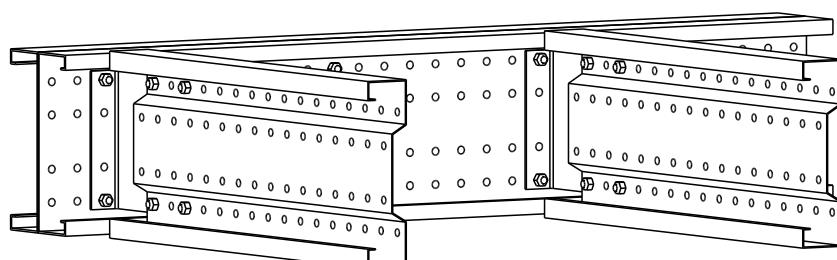
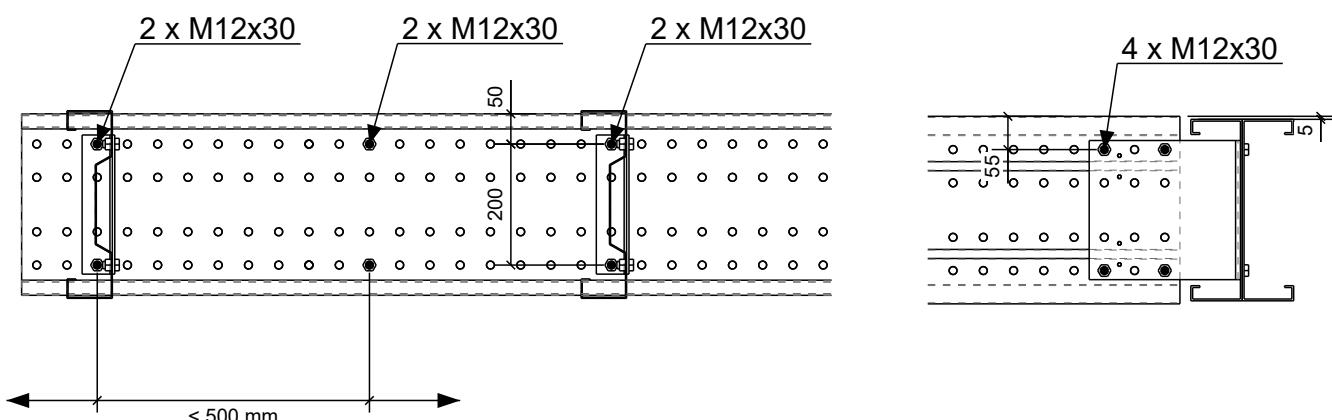
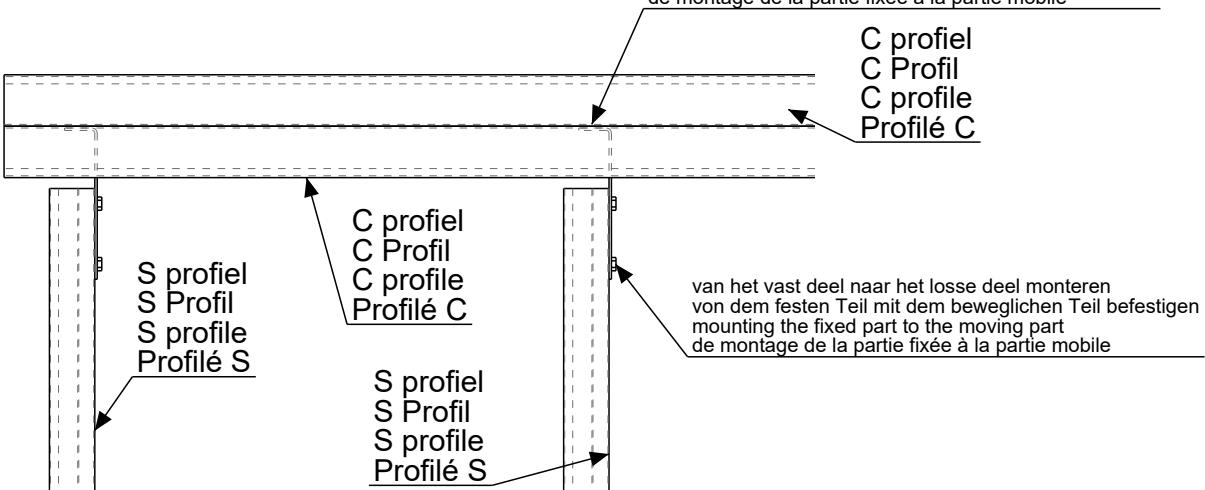
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**Trous de fixation continu Ø13 avec des grands trous de perçage**



**Verbinding dubbele moederbalk**  
**Verbindung doppelt Hauptträger**  
**Connection double major beam**  
**Assemblage poutre double**

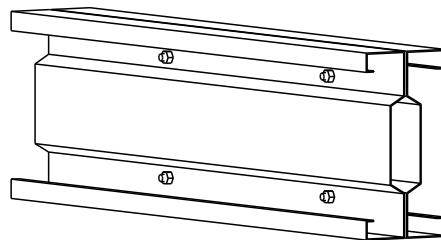
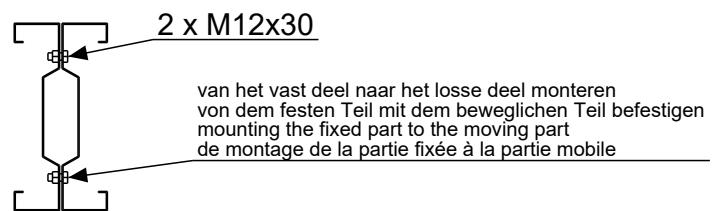
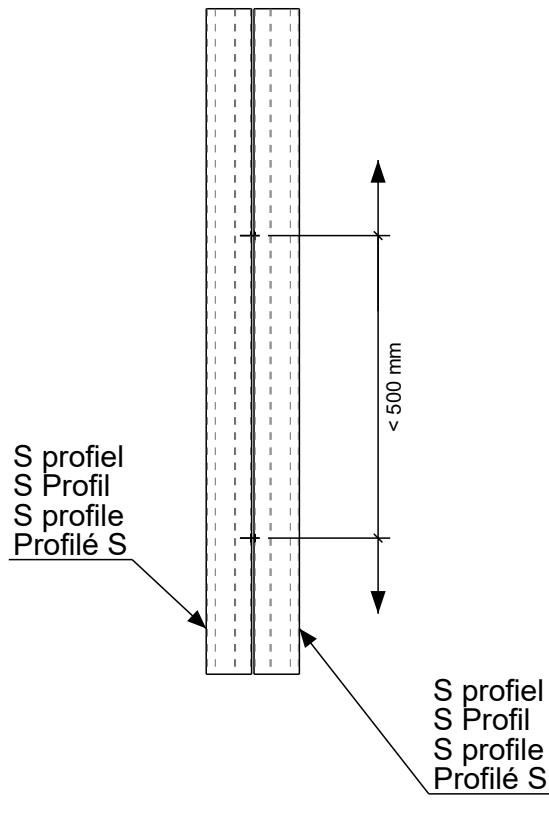
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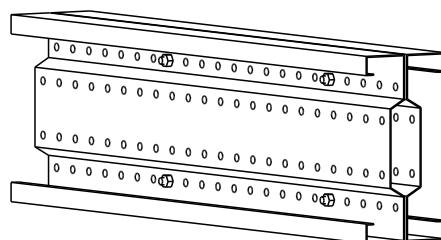
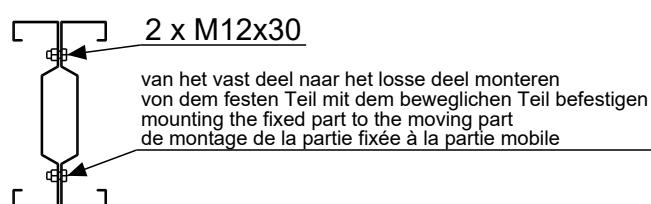
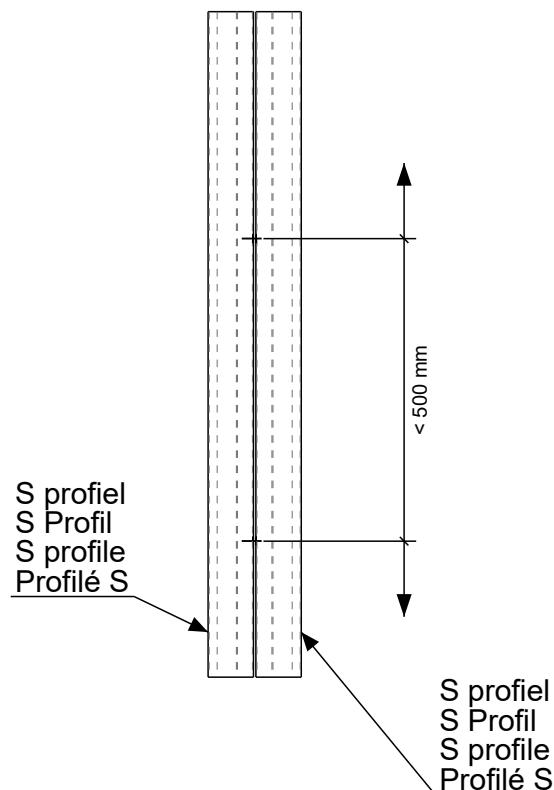
Verbinding dubbele kinderbalk  
Verbindung doppelt Querträger  
Connection double secundairy beam  
Assemblage solive double

Alleen gaten Ø13 voor montage  
Nur Löcher Ø13 für Montage  
Only holes Ø13 for mounting  
Seulement trous Ø13 pour le montage



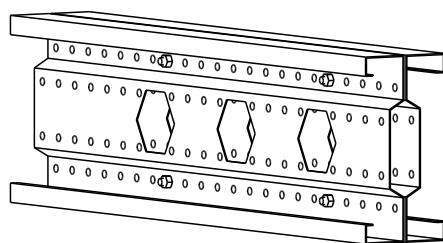
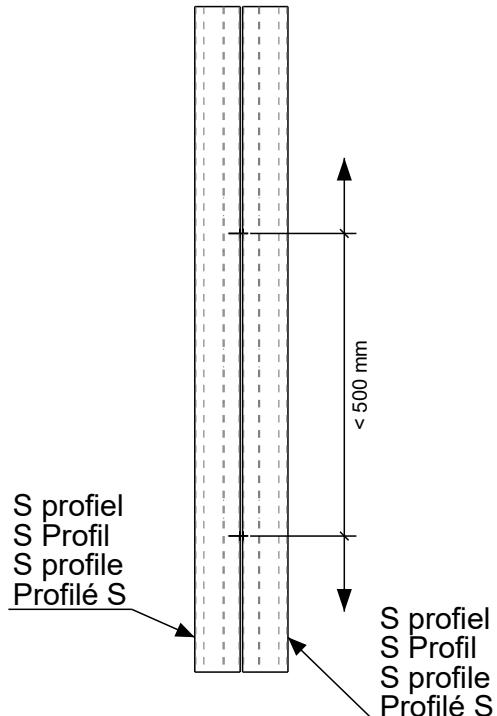
Verbinding dubbele kinderbalk  
Verbindung doppelt Querträger  
Connection double secondary beam  
Assemblage solive double

Doorlopende bevestigingsgaten Ø13 zonder grote doorsteekgaten  
Durchlaufende Befestigungslöcher Ø13 ohne große Löcher  
Continuous fastening holes Ø13 without large holes  
Trous de fixation continu Ø13 sans grands trous de perçage



Verbinding dubbele kinderbalk  
Verbindung doppelt Querträger  
Connection double secondary beam  
Assemblage solive double

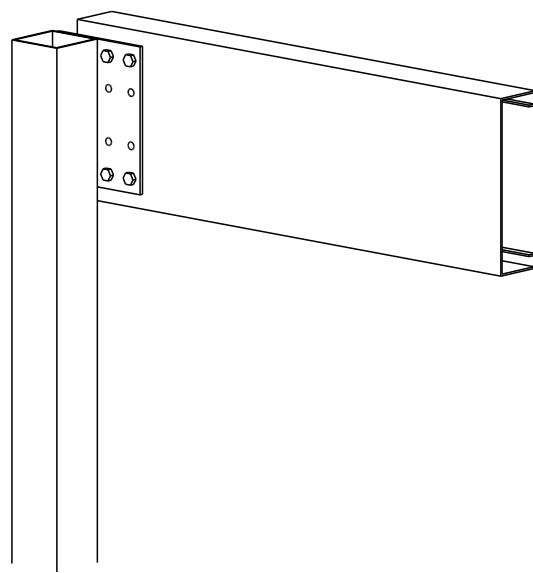
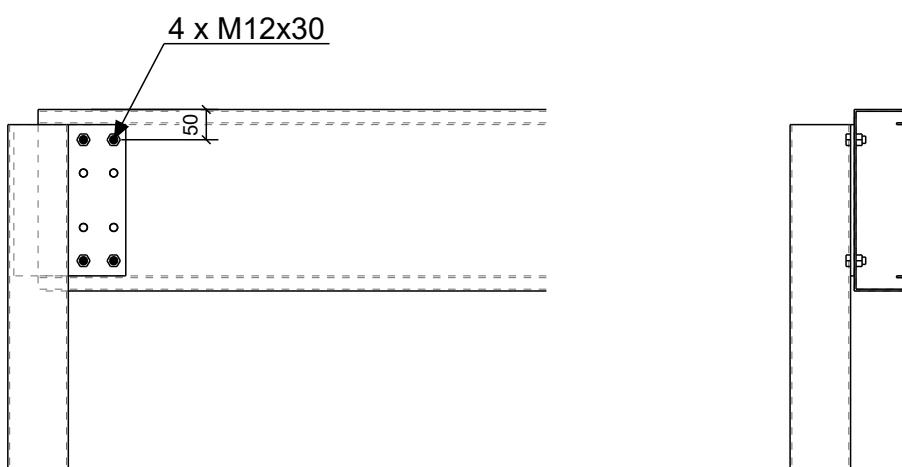
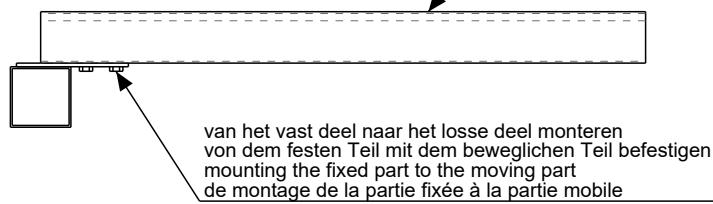
Doorlopende bevestigingsgaten Ø13 met grote doorsteekgaten  
Durchlaufende Befestigungslöcher Ø13 mit großen Löchern  
Continuous fastening holes Ø13 with large holes  
Trous de fixation continu Ø13 avec des grands trous de perçage



Verbinding eindkolom / moederbalk  
Verbindung ende Stütze / Hauptträger  
Connection edge column / major beam  
Assemblage bout poteau / poutre

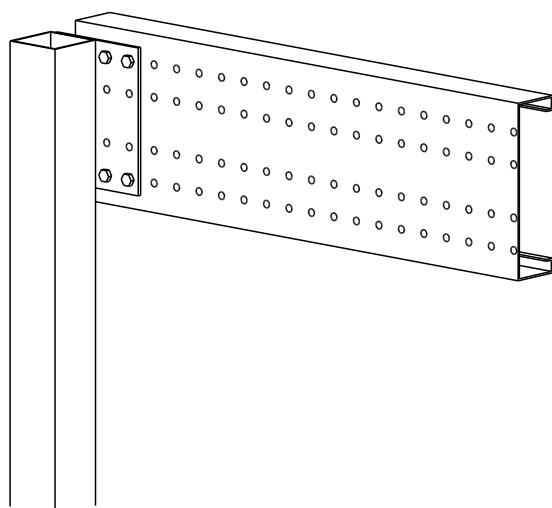
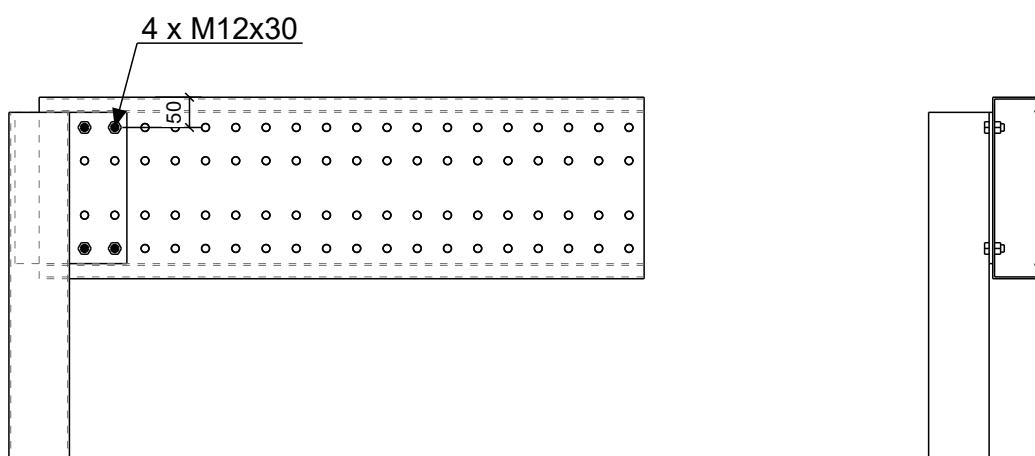
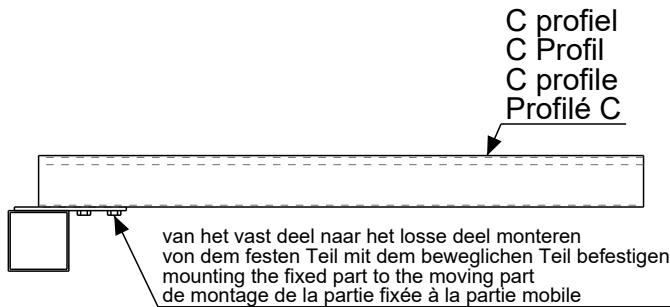
Alleen gaten Ø13 voor montage  
Nur Löcher Ø13 für Montage  
Only holes Ø13 for mounting  
Seulement trous Ø13 pour le montage

C profiel  
C Profil  
C profile  
Profilé C



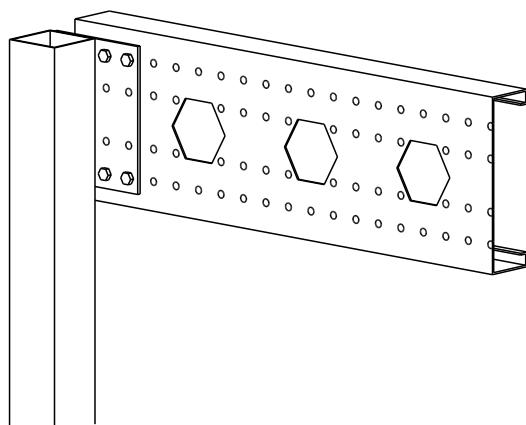
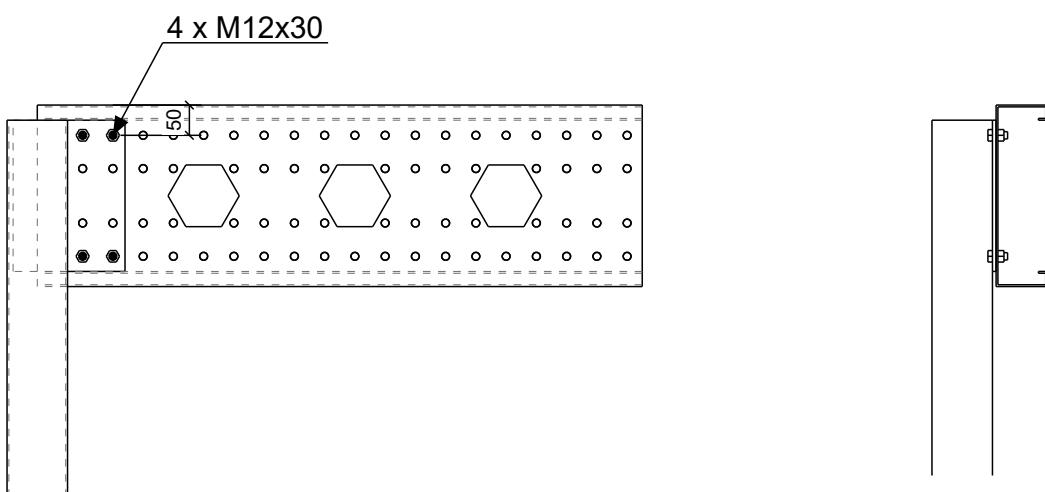
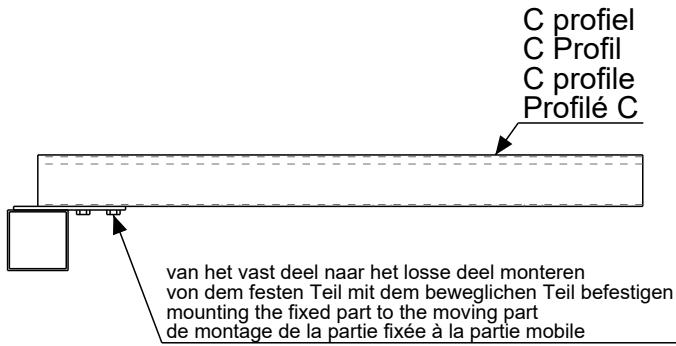
Verbinding eindkolom / moederbalk  
Verbindung ende Stütze / Hauptträger  
Connection edge column / major beam  
Assemblage bout poteau / poutre

Doorlopende bevestigingsgaten Ø13 zonder grote doorsteekgaten  
Durchlaufende Befestigungslöcher Ø13 ohne große Löcher  
Continuous fastening holes Ø13 without large holes  
Trous de fixation continu Ø13 sans grands trous de percage



Verbinding eindkolom / moederbalk  
Verbindung ende Stütze / Hauptträger  
Connection edge column / major beam  
Assemblage bout poteau / poutre

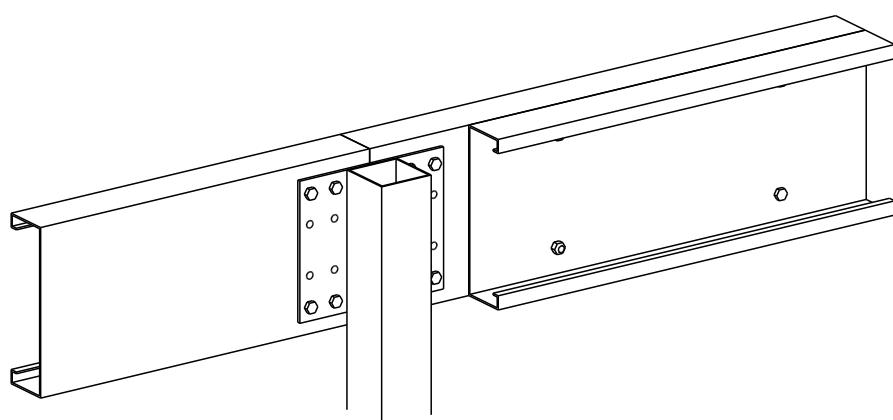
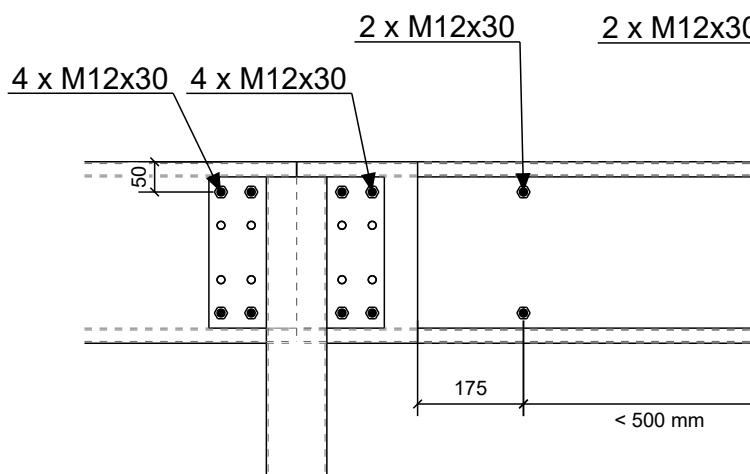
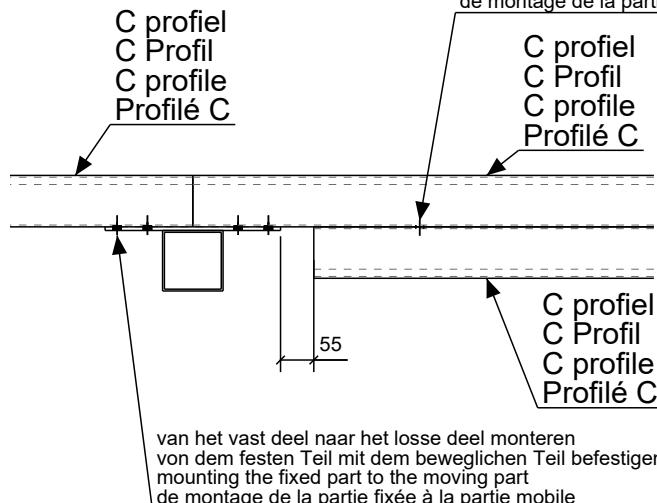
Doorlopende bevestigingsgaten Ø13 met grote doorsteekgaten  
Durchlaufende Befestigungslöcher Ø13 mit großen Löchern  
Continuous fastening holes Ø13 with large holes  
Trous de fixation continu Ø13 avec des grands trous de perçage



Verbinding middenkolom / moederbalk  
 Verbindung mitte Stütze / Hauptträger  
 Connection middle column / major beam  
 Assemblage milieu poteau / poutre

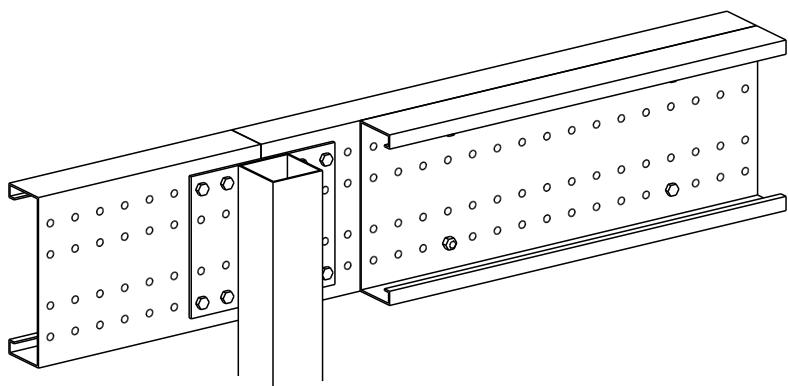
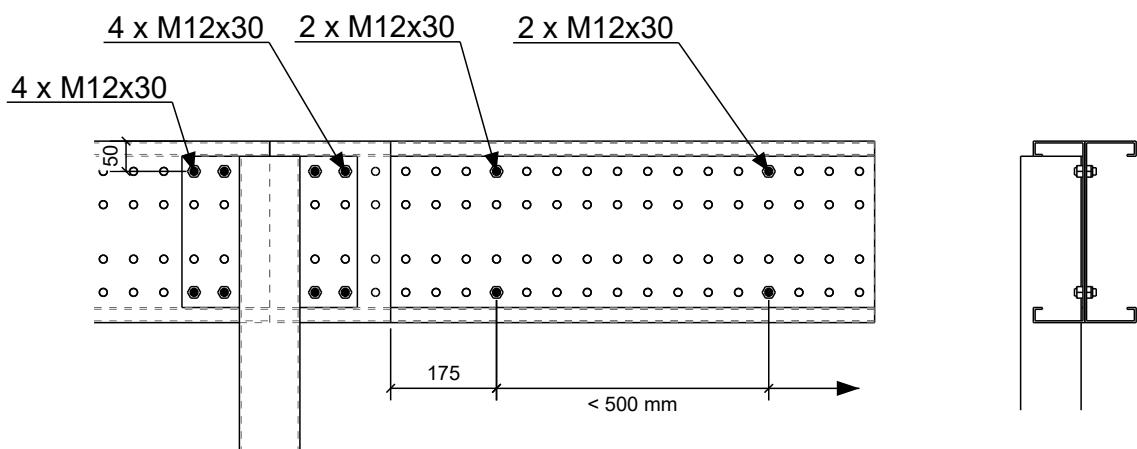
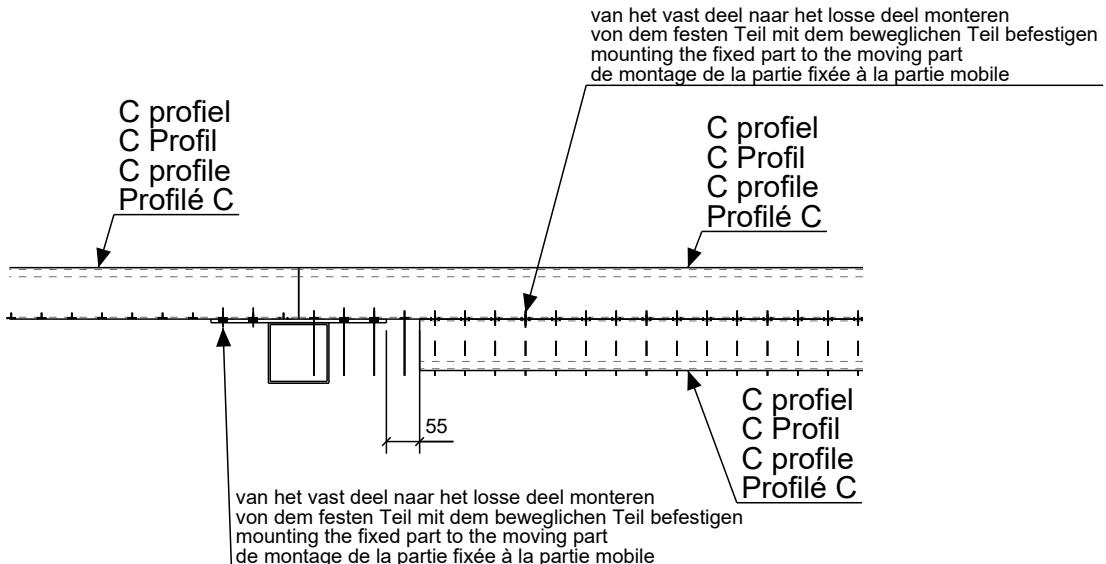
Alleen gaten Ø13 voor montage  
 Nur Löcher Ø13 für Montage  
 Only holes Ø13 for mounting  
 Seulement trous Ø13 pour le montage

van het vast deel naar het losse deel monteren  
 von dem festen Teil mit dem beweglichen Teil befestigen  
 mounting the fixed part to the moving part  
 de montage de la partie fixée à la partie mobile



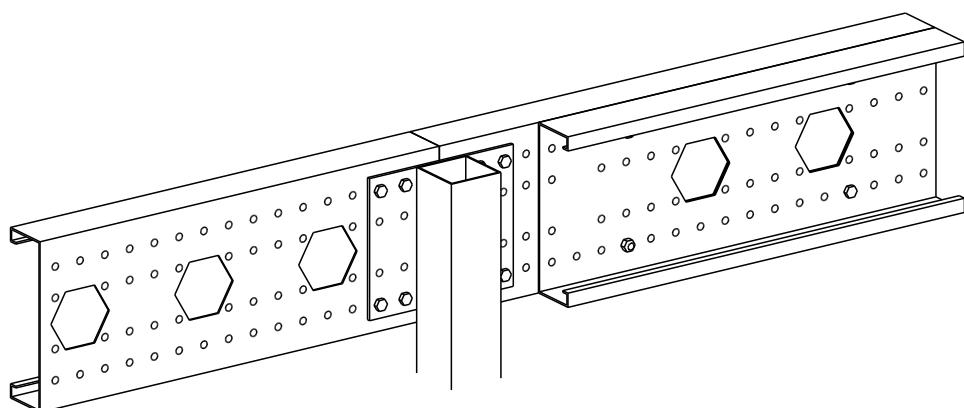
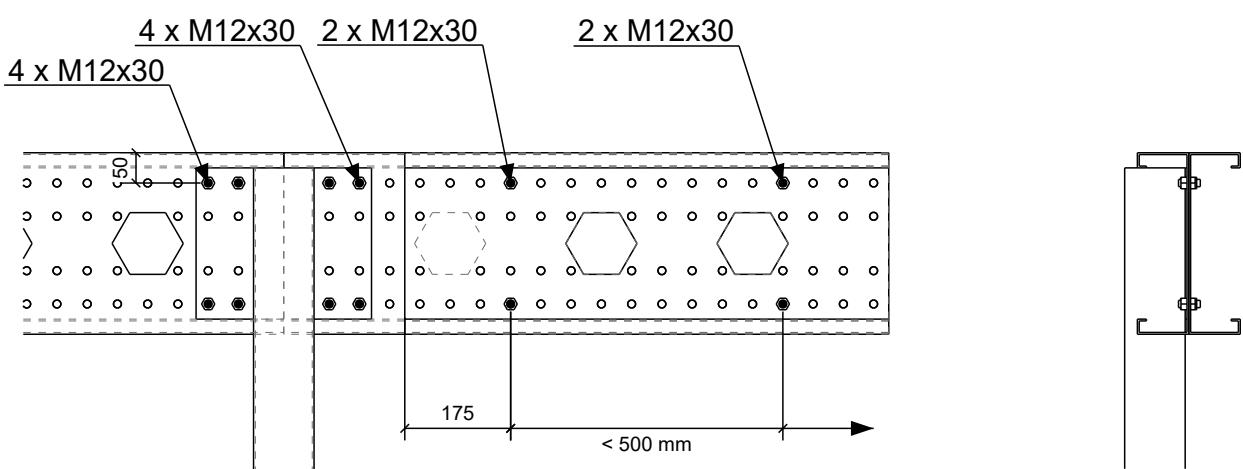
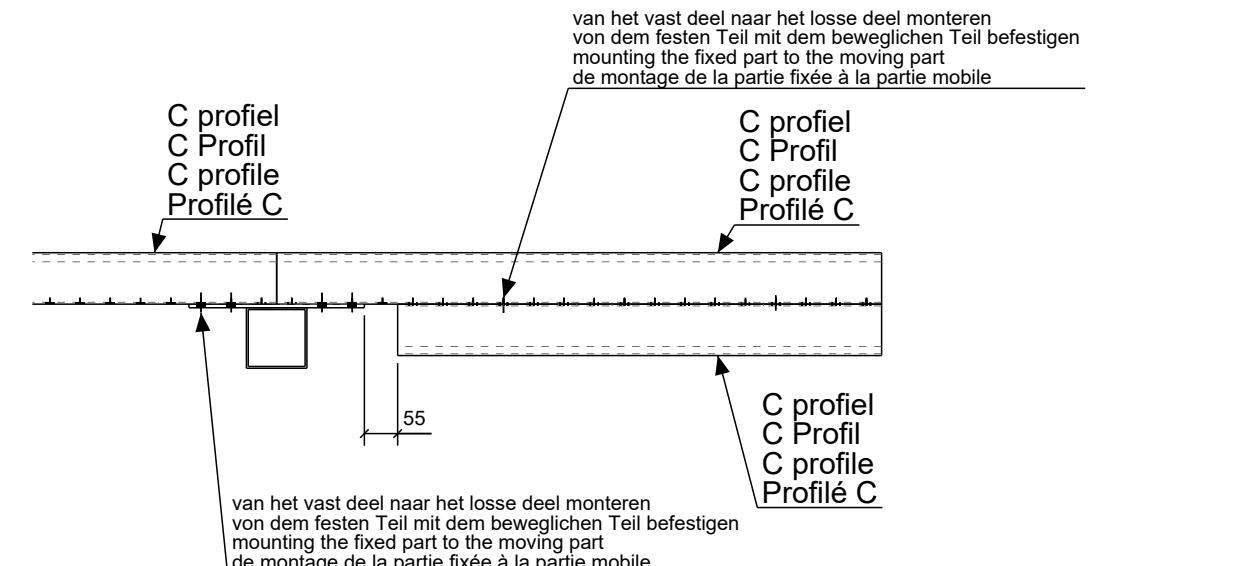
Verbinding middenkolom / moederbalk  
 Verbindung mitte Stütze / Hauptträger  
 Connection middle column / major beam  
 Assemblage milieu poteau / poutre

Doorlopende bevestigingsgaten Ø13 zonder grote doorsteekgaten  
 Durchlaufende Befestigungslöcher Ø13 ohne große Löcher  
 Continuous fastening holes Ø13 without large holes  
 Trous de fixation continu Ø13 sans grands trous de perçage

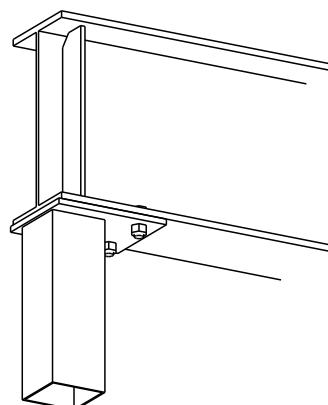
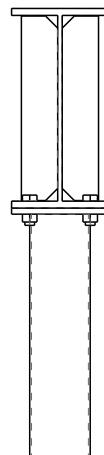
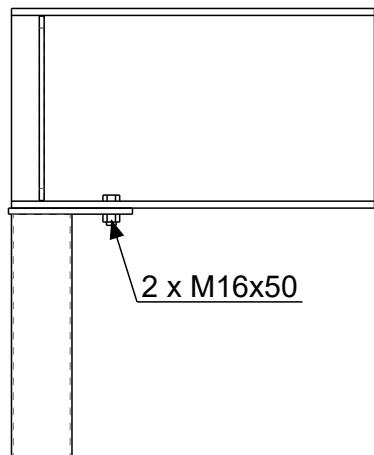


Verbinding middenkolom / moederbalk  
 Verbindung mitte Stütze / Hauptträger  
 Connection middle column / major beam  
 Assemblage milieu poteau / poutre

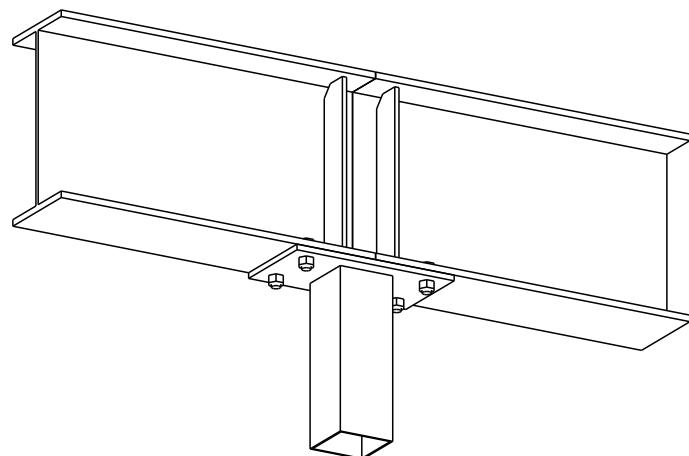
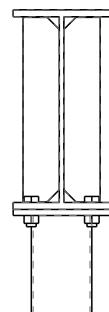
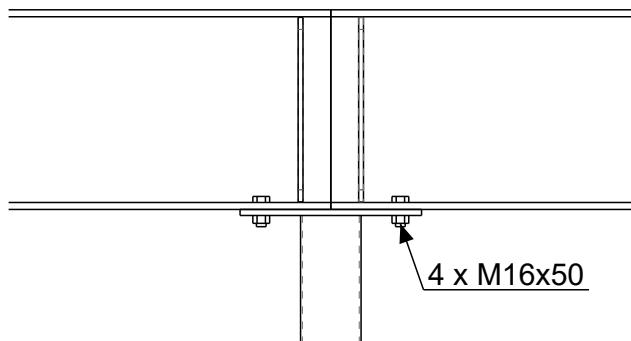
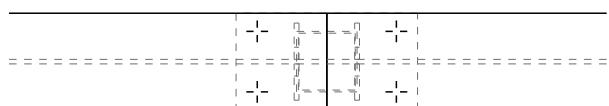
Doorlopende bevestigingsgaten Ø13 met grote doorsteekgaten  
 Durchlaufende Befestigungslöcher Ø13 mit großen Löchern  
 Continuous fastening holes Ø13 with large holes  
 Trous de fixation continu Ø13 avec des grands trous de perçage



**Verbinding IPE, HE / eind kolom  
Verbindung IPE, HE / ende Stützer  
Connection IPE, HE / edge column  
Assemblage IPE, HE / bout poteau**

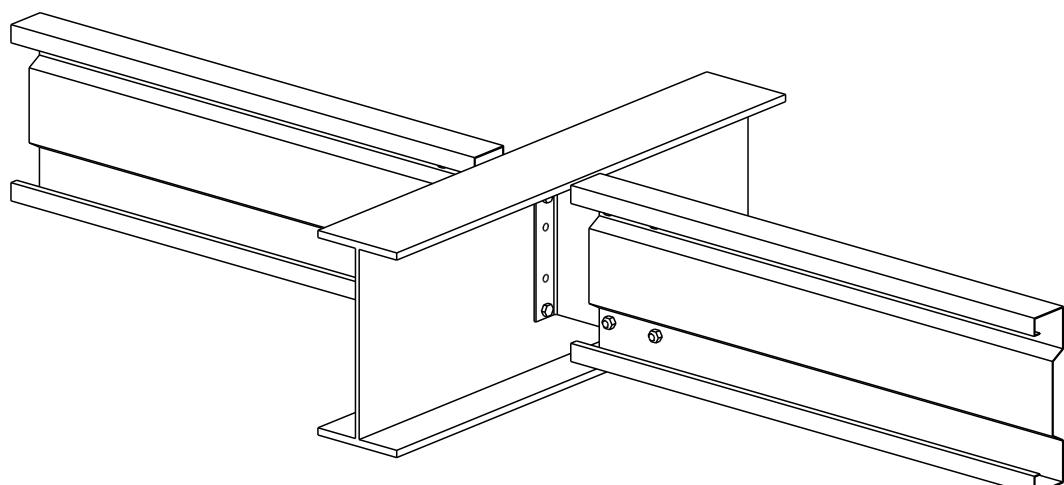
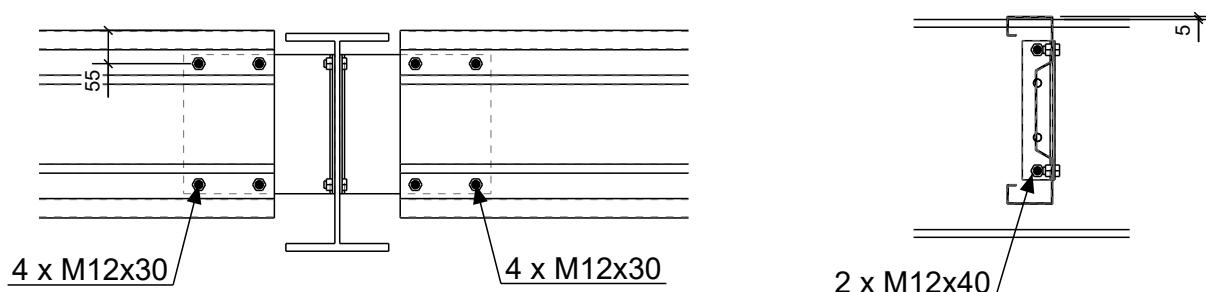
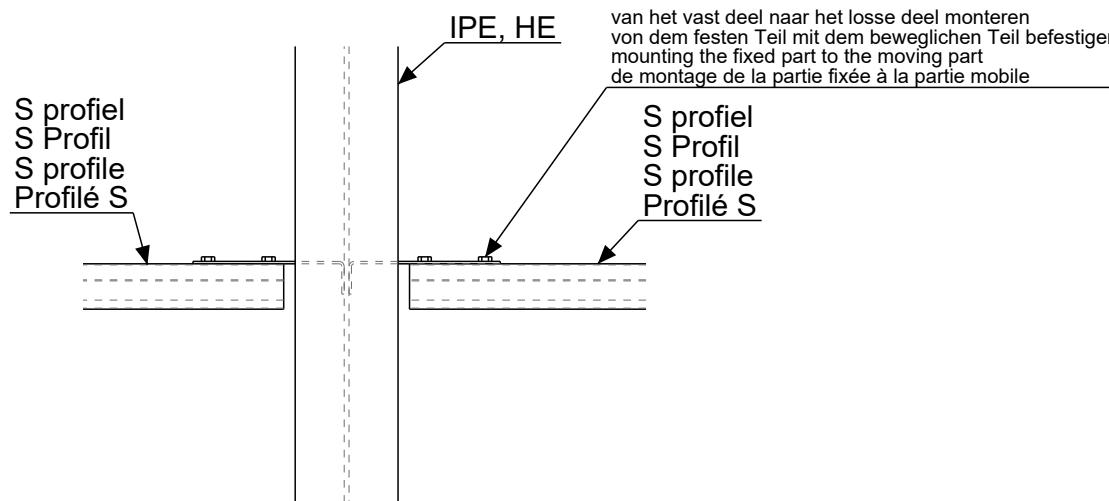


Verbinding IPE, HE / midden kolom  
Verbindung IPE, HE / mitte Stützer  
Connection IPE, HE / middle column  
Assemblage IPE, HE / milieu poteau



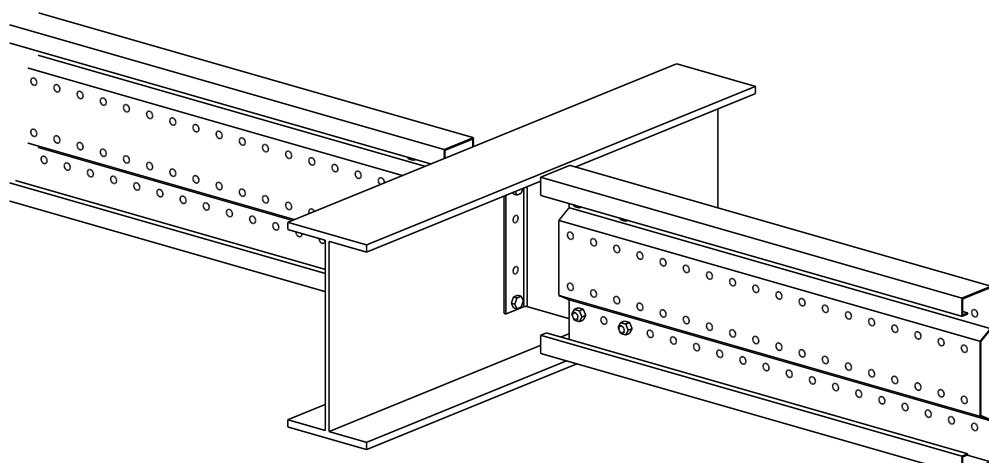
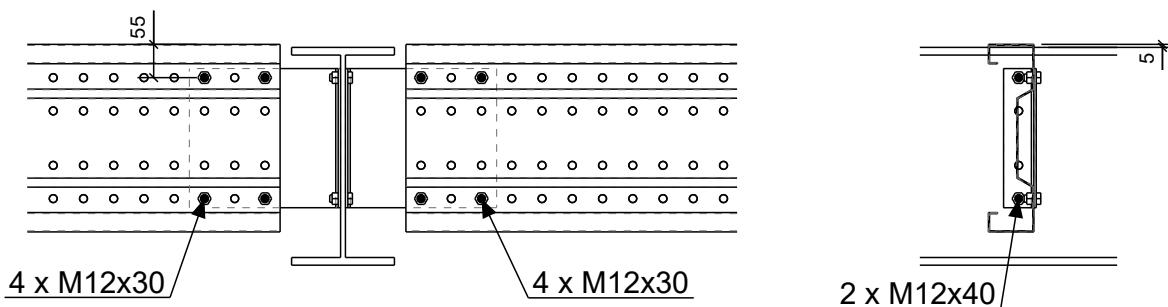
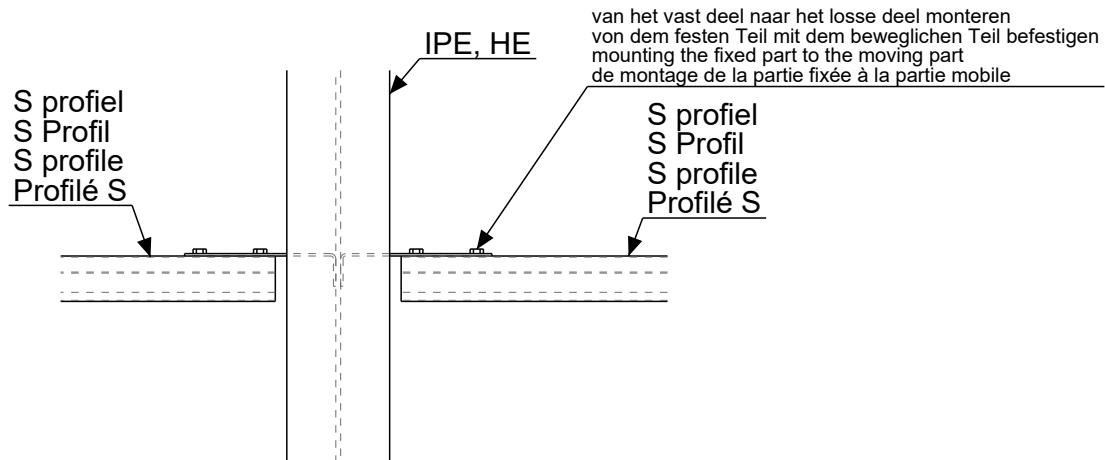
**Verbinding IPE, HE / kinderbalk  
Verbindung IPE, HE / Querträger  
Connection IPE, HE / secondary beam  
Assemblage IPE, HE / solive**

**Alleen gaten Ø13 voor montage  
Nur Löcher Ø13 für Montage  
Only holes Ø13 for mounting  
Seulement trous Ø13 pour le montage**



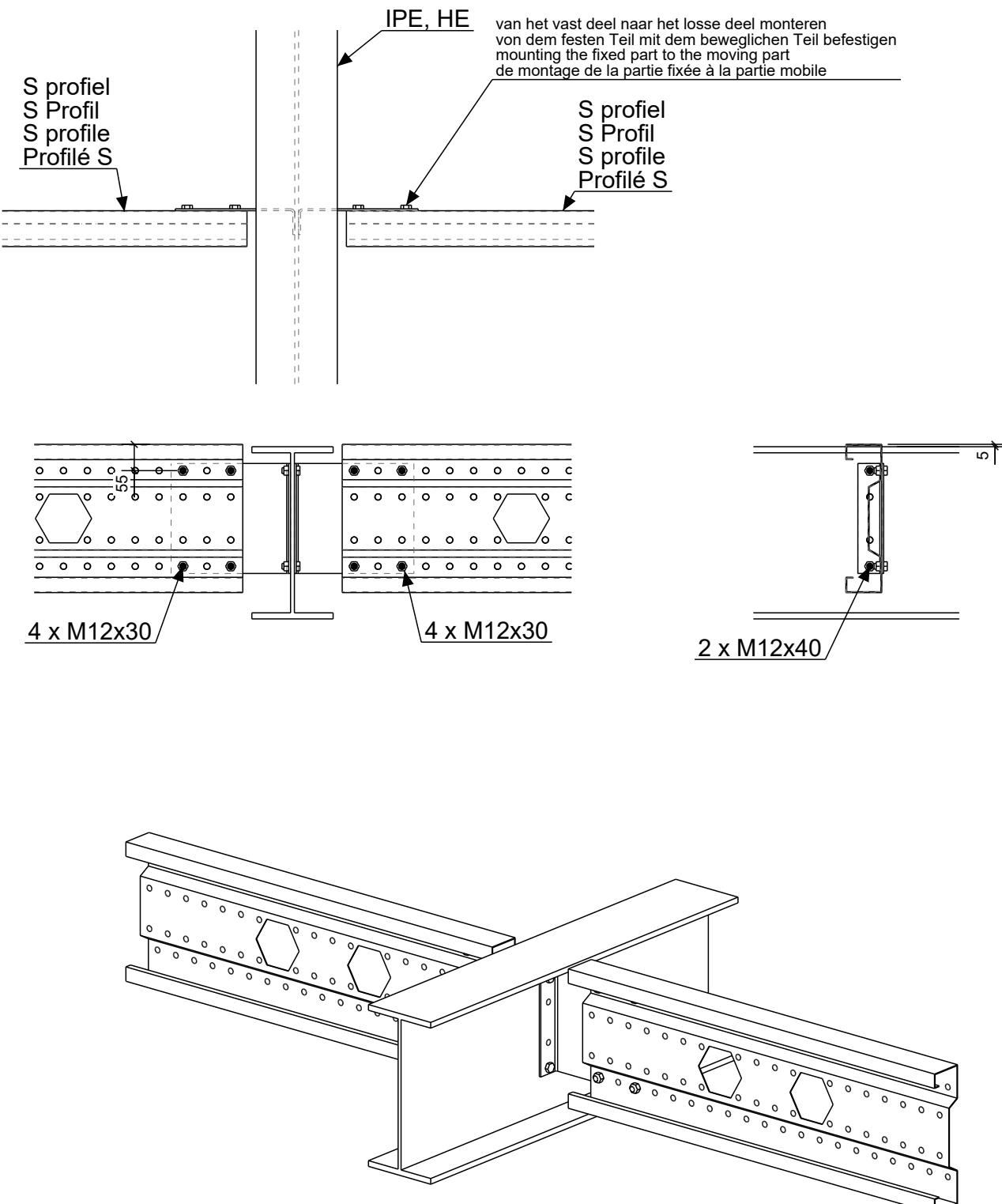
Verbinding IPE, HE / kinderbalk  
Verbindung IPE, HE / Querträger  
Connection IPE, HE / secondary beam  
Assemblage IPE, HE / solive

Doorlopende bevestigingsgaten Ø13 zonder grote doorsteekgaten  
Durchlaufende Befestigungslöcher Ø13 ohne große Löcher  
Continuous fastening holes Ø13 without large holes  
Trous de fixation continu Ø13 sans grands trous de perçage



**Verbinding IPE, HE / kinderbalk**  
**Verbindung IPE, HE / Querträger**  
**Connection IPE, HE / secondary beam**  
**Assemblage IPE, HE / solive**

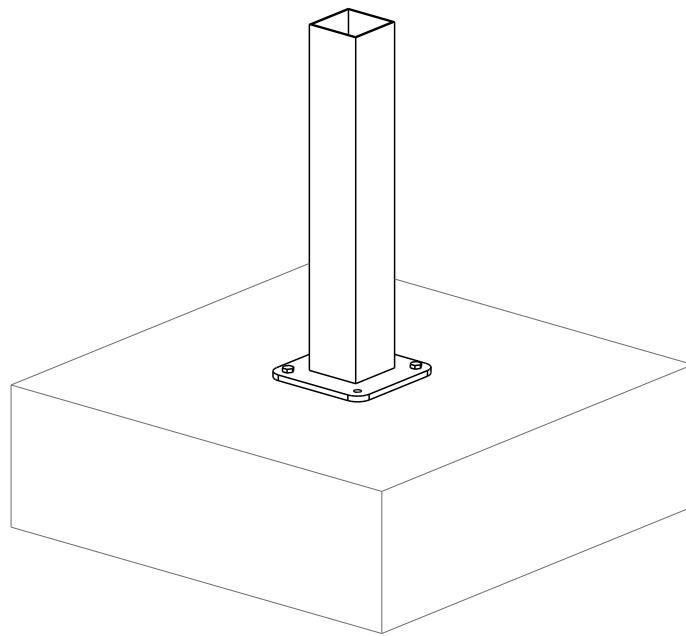
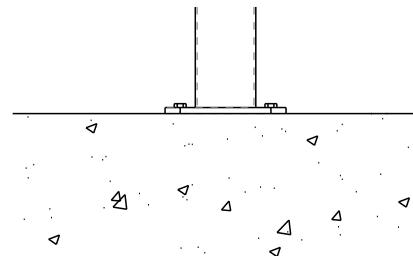
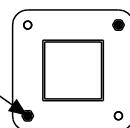
Doorlopende bevestigingsgaten Ø13 met grote doorsteekgaten  
 Durchlaufende Befestigungslöcher Ø13 mit großen Löchern  
 Continuous fastening holes Ø13 with large holes  
 Trous de fixation continu Ø13 avec des grands trous de perçage



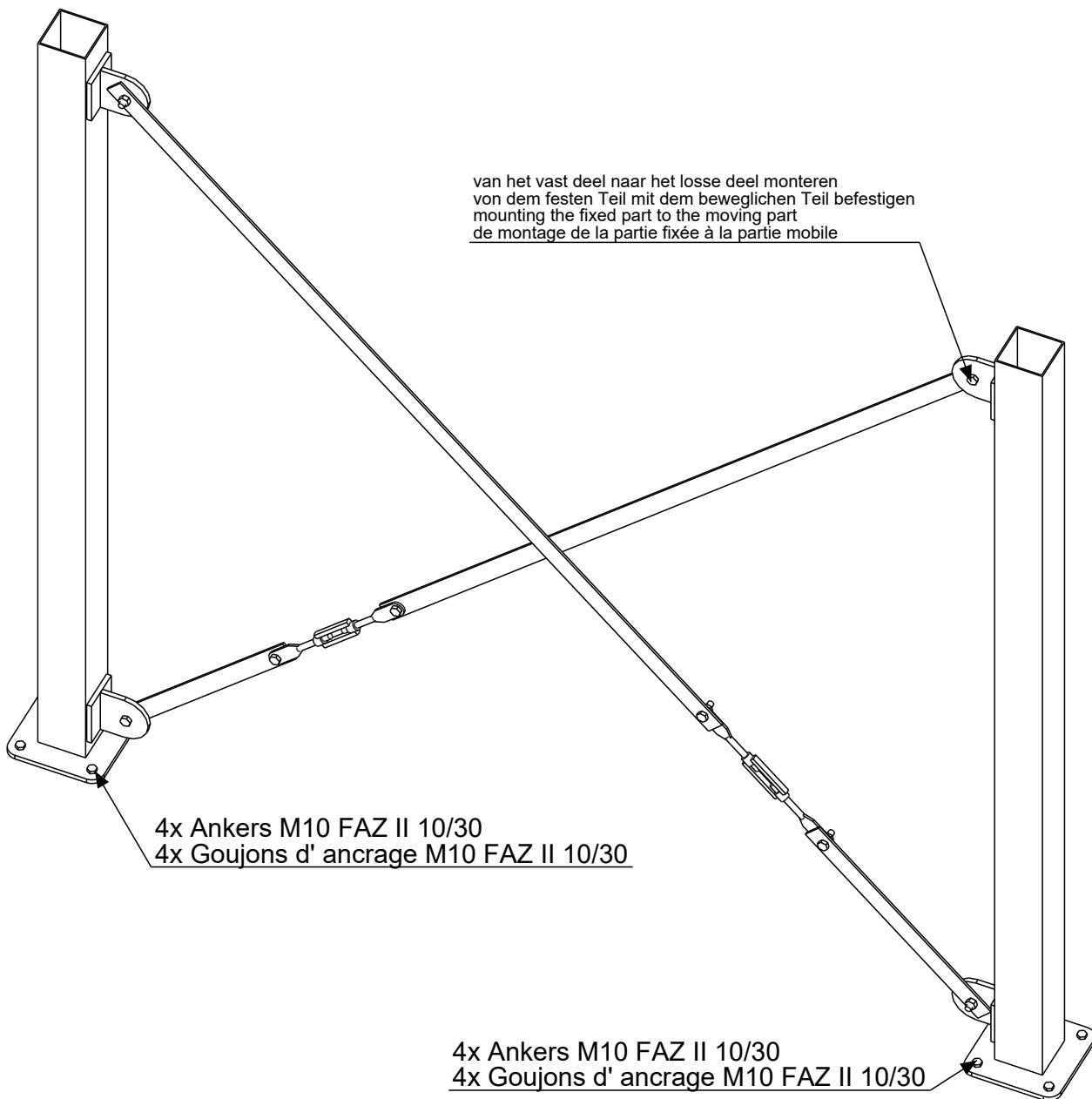
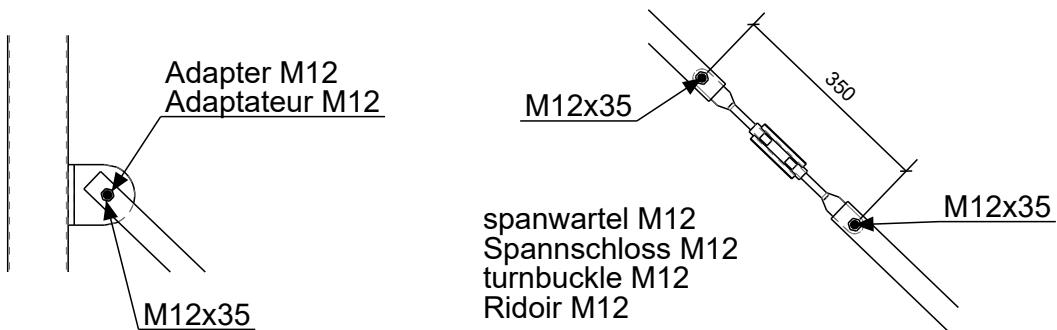
**Verbinding kolom  
Verbindung Stütze  
Connection Column  
Assemblage poteau**

Bij kruisverbanden en schoorkolommen 4x ankers M10 FAZ II 10/30  
Bei Kreuzstreben und Stützträger 4x ankers M10 FAZ II 10/30  
With crossbraces and columnbraces 4x anchor M10 FAZ II 10/30  
Chez croix de raccordement et contreventements de jambe de force sur sol  
4x Goujons d'ancrage M10 FAZ II 10/30

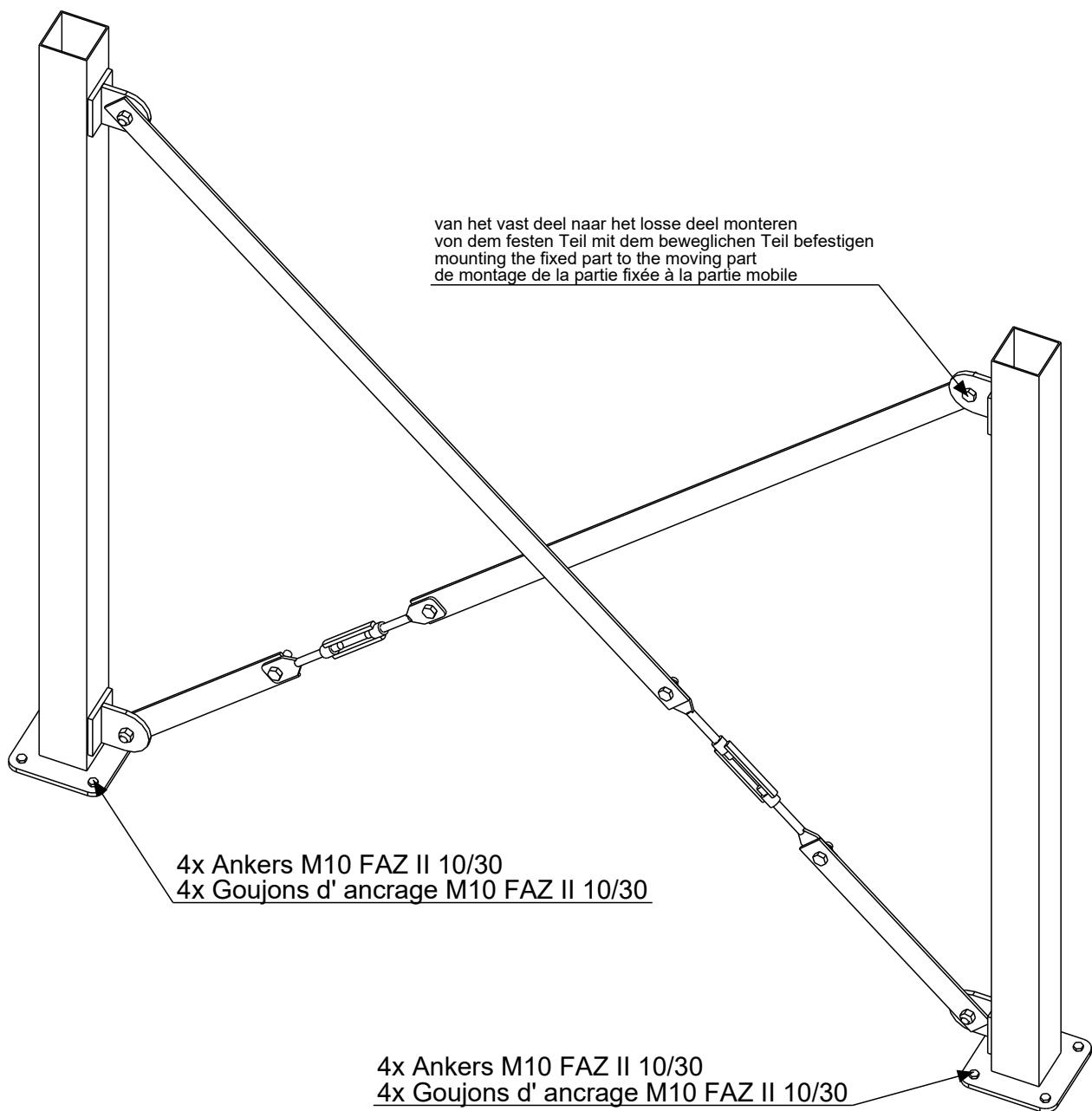
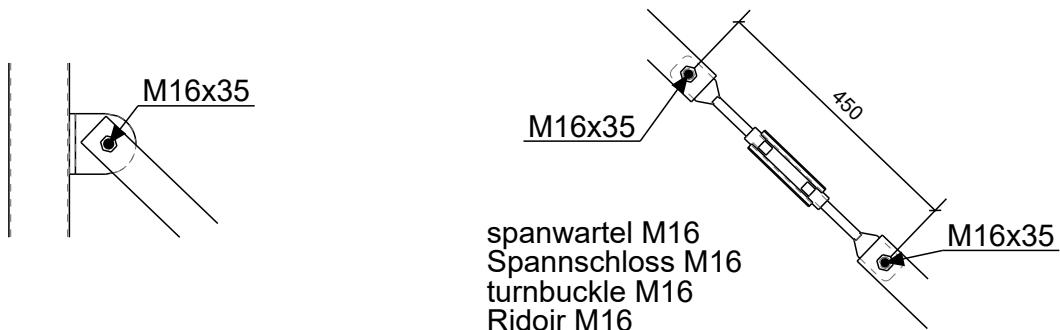
2 x Ankers M10 FAZ II 10/30  
2x Goujons d'ancrage M10 FAZ II 10/30



**Verbinding kruisschoor 40 x 5**  
**Verbindung Kreuzstrebe 40 x 5**  
**Connection Cross bracing 40 x 5**  
**Assemblage contreventement en croix de st André 40x 5**



**Verbinding kruisschoor 60 x 6**  
**Verbindung Kreuzstrebe 60 x 6**  
**Connection Cross bracing 60 x 6**  
**Assemblage contreventement en croix de st Andé 60 x 6**



**Verbinding schoorkolom**  
**Verbindung Strebe Stütze**  
**Connection brace column**  
**Assemblage contreventement de jambr de force sur sol**

Doorboren in kolom  
Durchbohren in Spalte  
Pierce in column  
Percer dans le poteau

2x M12x160 +ring  
2x M12x160 +anneau

2x M12x160 +ring  
2x M12x160 +anneau

4x Ankers M10 FAZ II 10/30  
4x Goujons d' ancrage M10 FAZ II 10/30

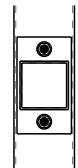
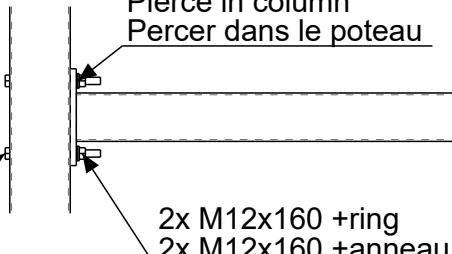
4x Ankers M10 FAZ II 10/30  
4x Goujons d' ancrage M10 FAZ II 10/30

**Verbinding schoordrukker  
Verbindung Kreuzdrucker  
Connection Column for brace  
Assemblage du soutien**

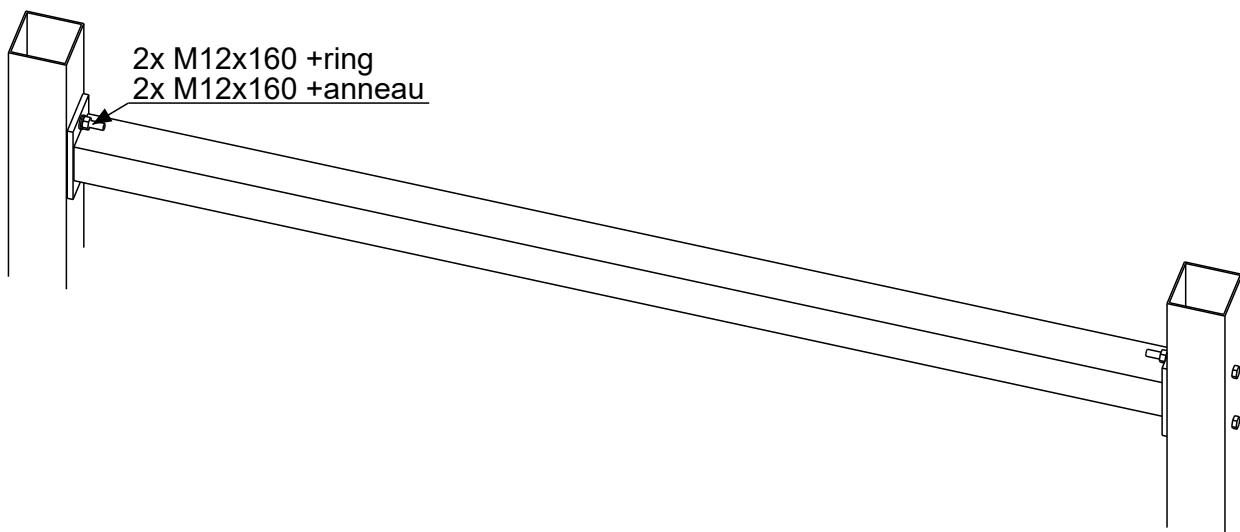


Doorboren in kolom  
Durchbohren in Spalte  
Pierce in column  
Percer dans le poteau

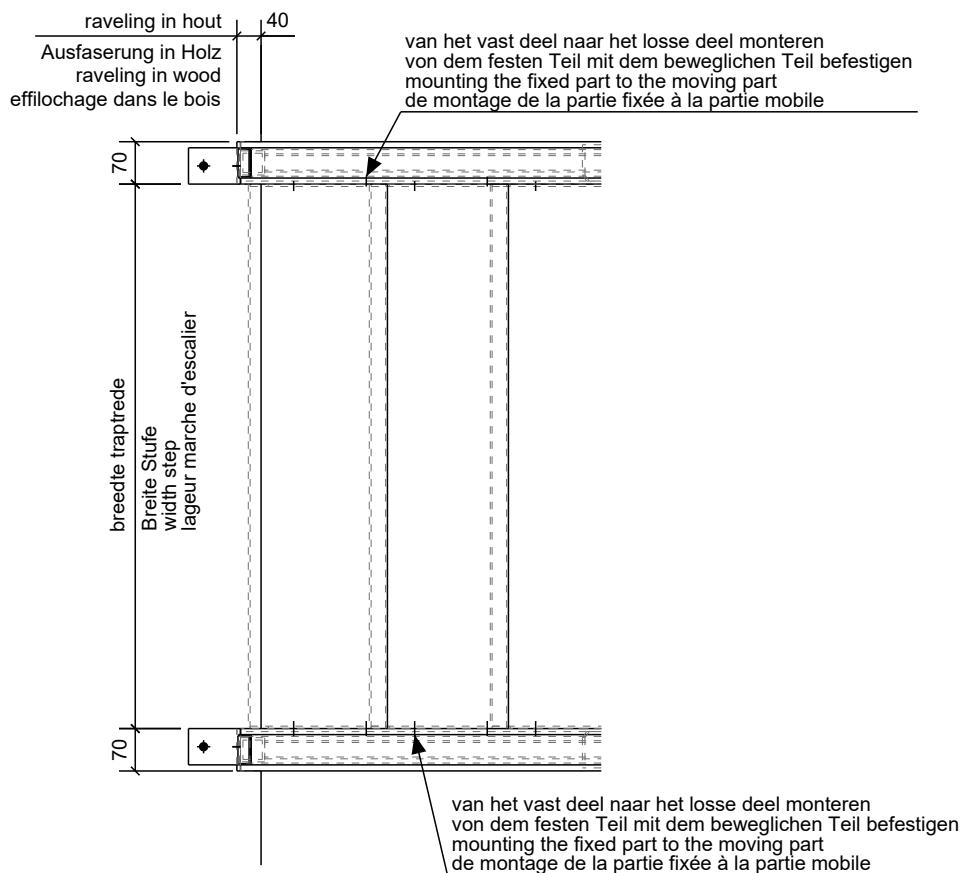
van het vast deel naar het losse deel monteren  
von dem festen Teil mit dem beweglichen Teil befestigen  
mounting the fixed part to the moving part  
de montage de la partie fixée à la partie mobile



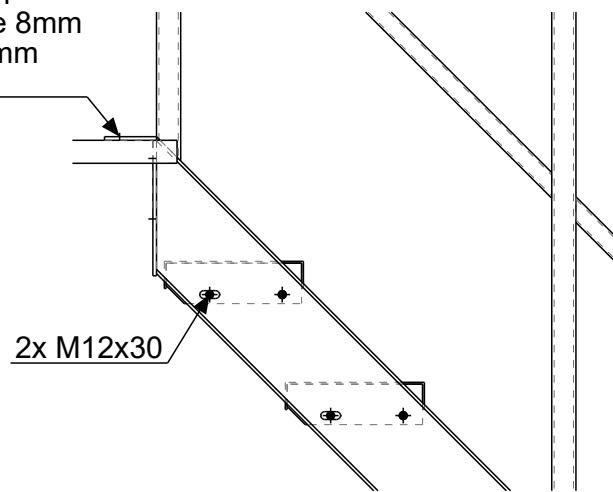
2x M12x160 +ring  
2x M12x160 +anneau



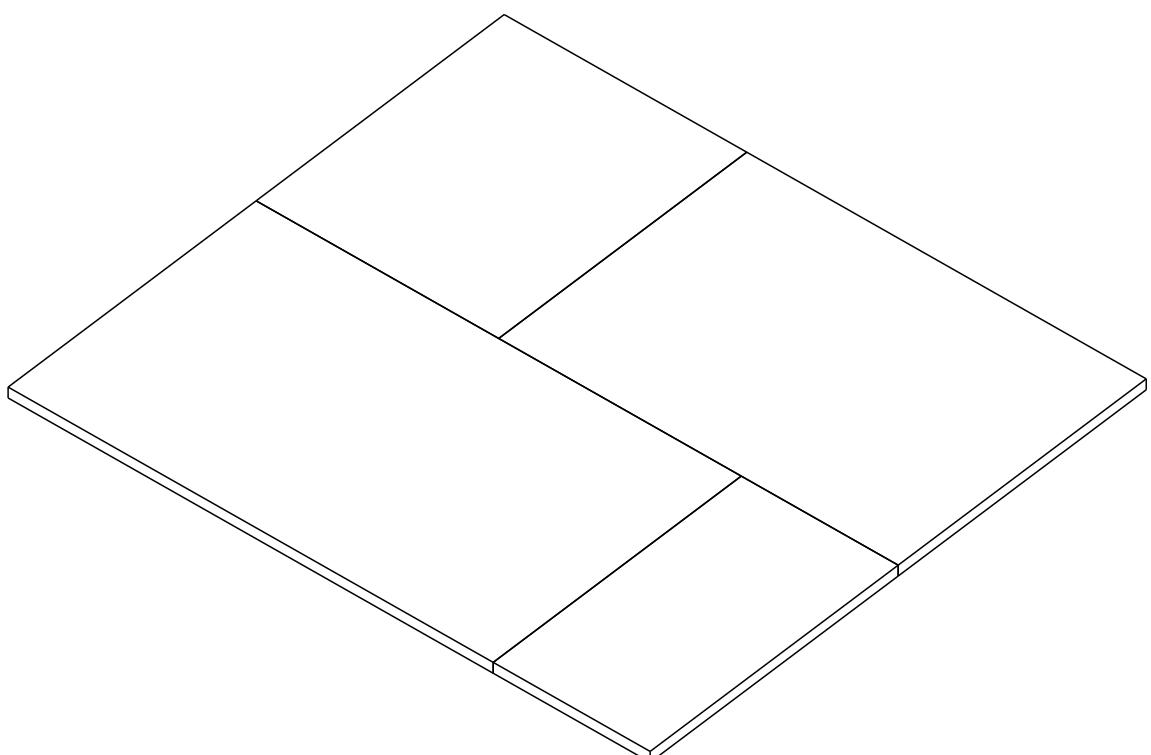
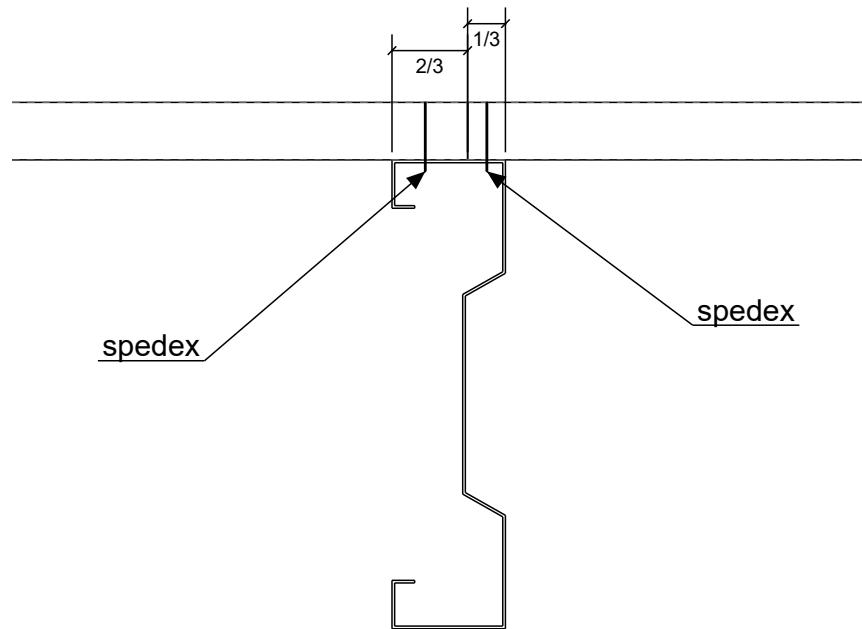
**Verbinding trap  
Verbindung Treppe  
Connection Stairway  
Assemblage escalier**



houtdraadbout 8mm  
Holzdreht Schraube 8mm  
wood thread bolt 8mm  
tirefond 8mm

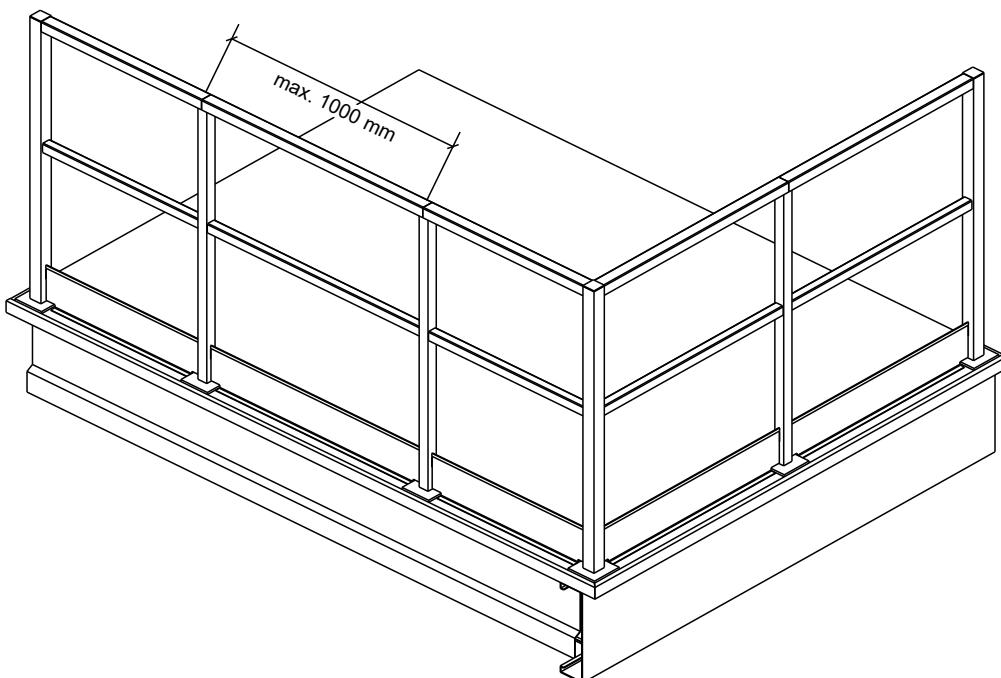
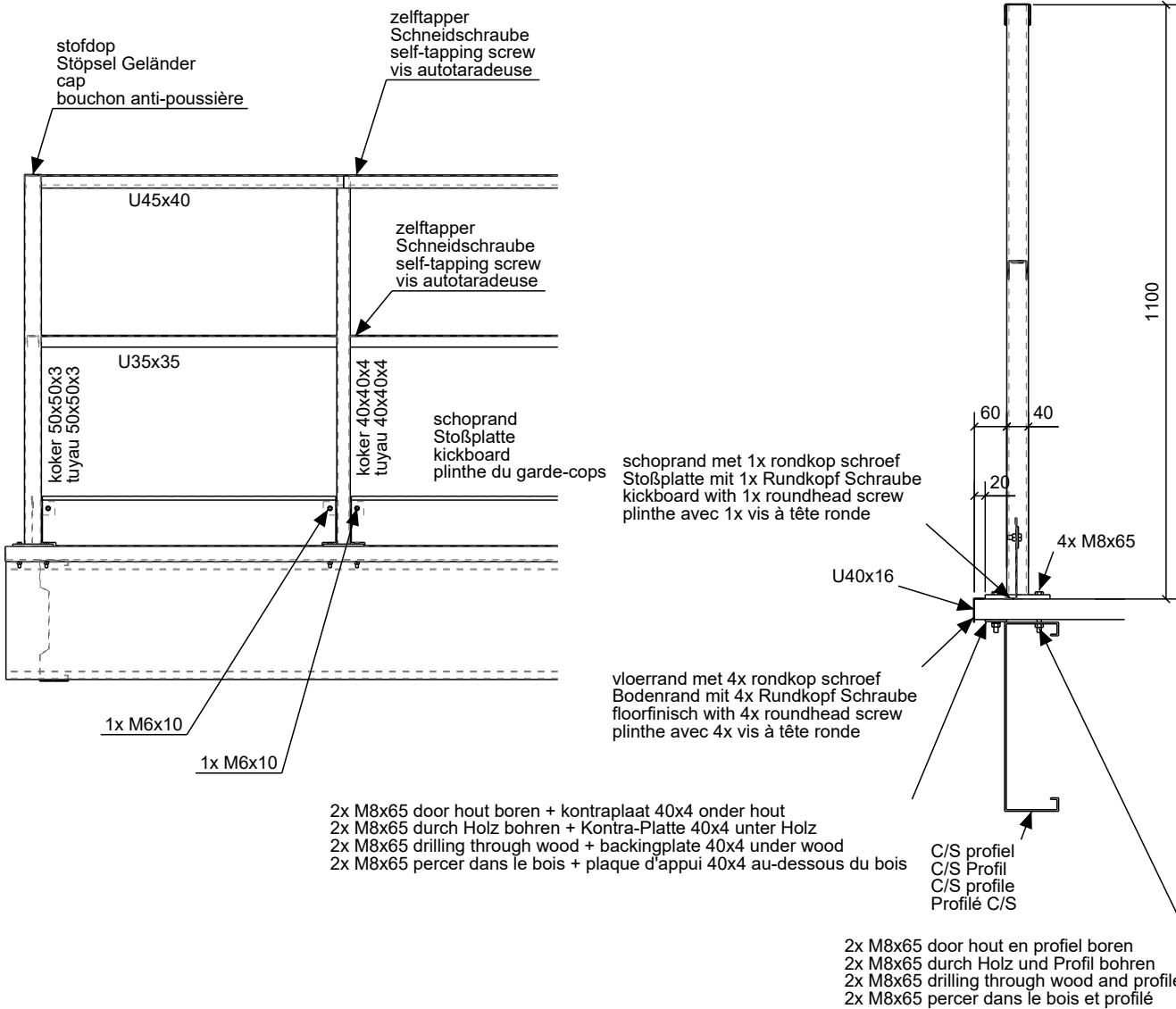


**Verbinding vloerplaten  
Verbindung Bodenplatte  
Connection floorplates  
Assemblage panneaux du plancher**



vloer trapsgewijs en bevestigen met 2x spedex schroef per kinderbalk  
Boden Kaskadierende und befestigen mit 2x Spedex Schraube pro Querträger  
floor cascading and fasten with 2x spedex screw per secundairy beam  
plancher à coupe de pierre et fixer avec 2x vis spedex par solive

# Verbinding hekwerk Verbindung Geländer Connection railing Assemblage garde-corps



**Verbinding ketting van palletopzetplek met ketting**  
**Vervbindung Kette von palettenabstellplatz mit kette**  
**Connection chain from pallet placement point with chain**  
**Assemblage chaîne l'emplacement de la manutention des palettes et chaîne**

Moer M6 2x  
Mutter M6 2x  
Nut M6 2x  
Écrou M6 2x

Ketting Rood/Wit  
Kette rot/weiß  
Chain Red/White  
Chaîne rouge/blanche

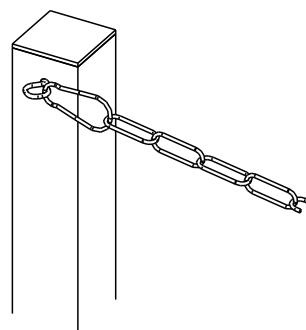
Schroefoog M6x15x10  
Schraubenring M6x15x10  
Screw-eye M16x15x10  
Piton M6x15x10

Karabijnhaak 50x5  
Karabiner 50x5  
Carabiner 50x5  
Mousqueton 50x5

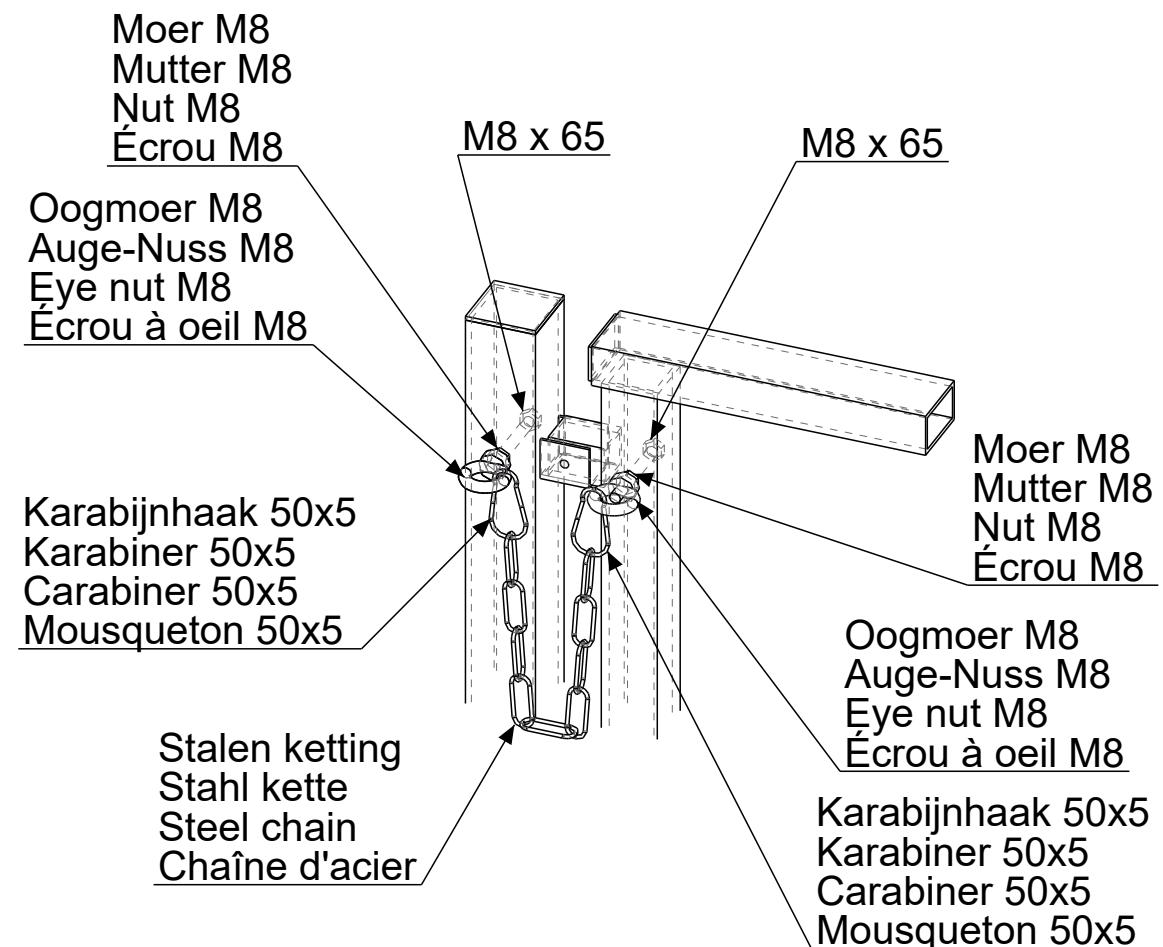
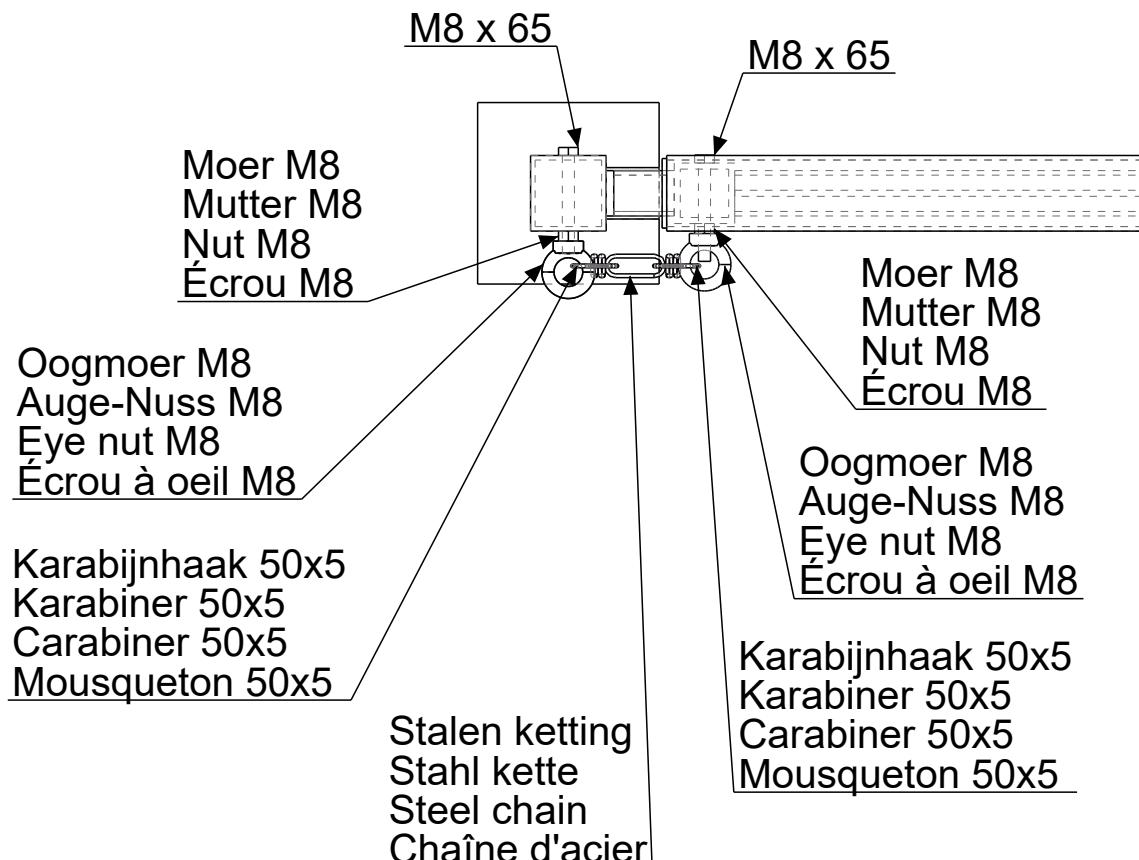
Schroefoog M6x15x10  
Schraubenring M6x15x10  
Screw-eye M16x15x10  
Piton M6x15x10

Karabijnhaak 50x5  
Karabiner 50x5  
Carabiner 50x5  
Mousqueton 50x5

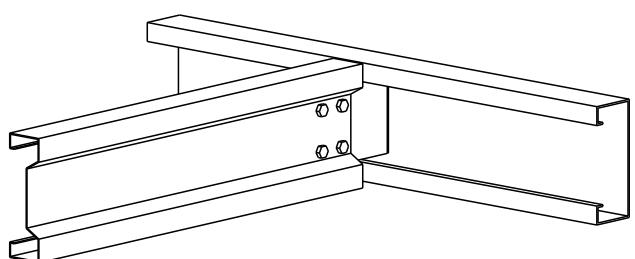
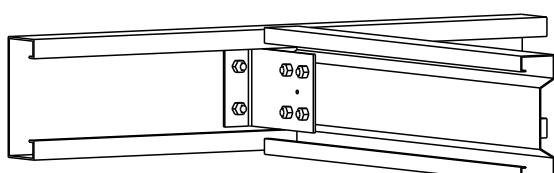
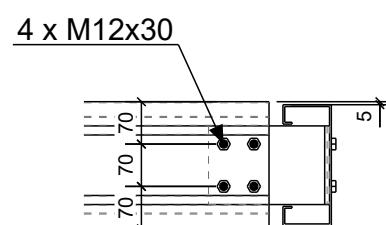
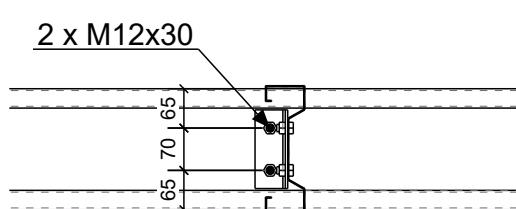
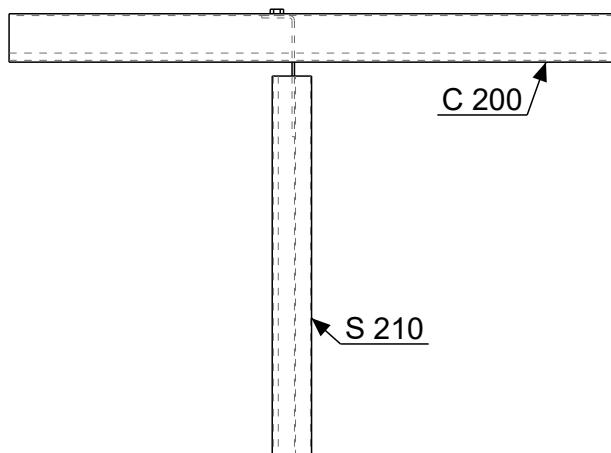
Ketting Rood/Wit  
Kette rot/weiß  
Chain Red/White  
Chaîne rouge/blanche



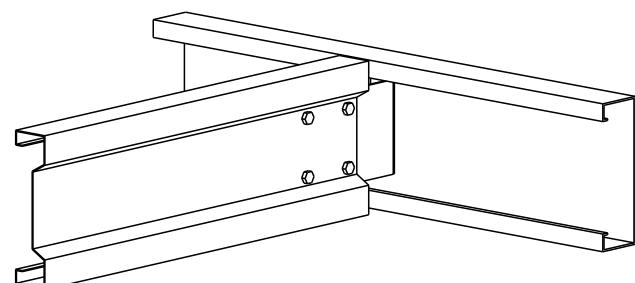
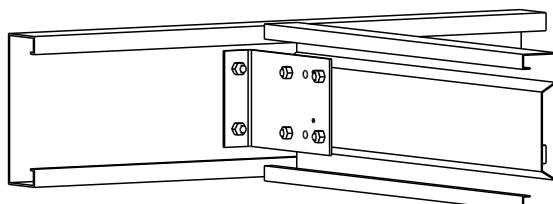
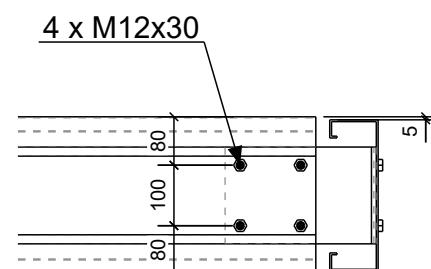
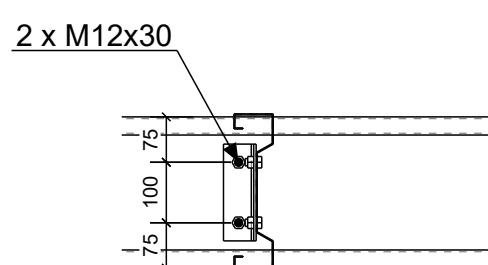
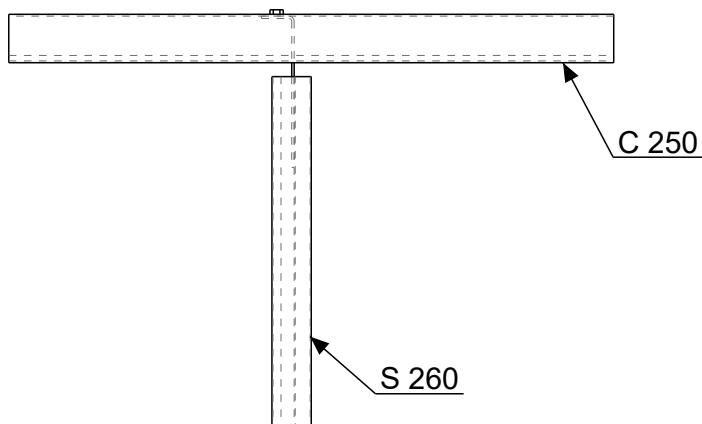
Verbinding Ketting van Ultneembaar Leuningwerk  
 Vervbindung Kette von Ausnehmbares Geländer  
 Connection chain from Removeble Hanrail  
 Assemblage chaîne du garde-cops amovible



Verbinding kinderbalk / moederbalk  
Verbindung Querträger / Hauptträger  
Connection secundairy beam / major beam  
Assemblage solive / poutre

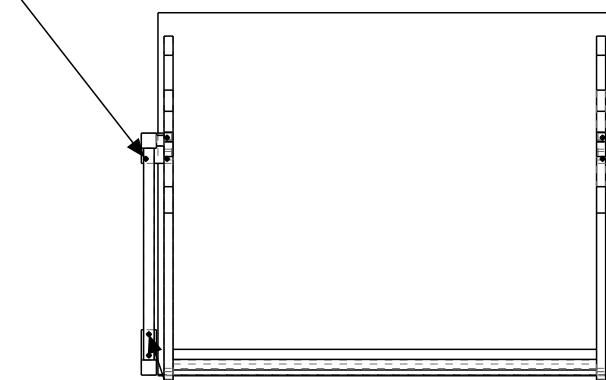


Verbindung kinderbalk / moederbalk  
Verbindung Querträger / Hauptträger  
Connection secundairy beam / major beam  
Assemblage solive / poutre



Montage Kantelhek  
Montage Schwenk geländer  
Montage Pallet Gate  
Montage barrière écluse

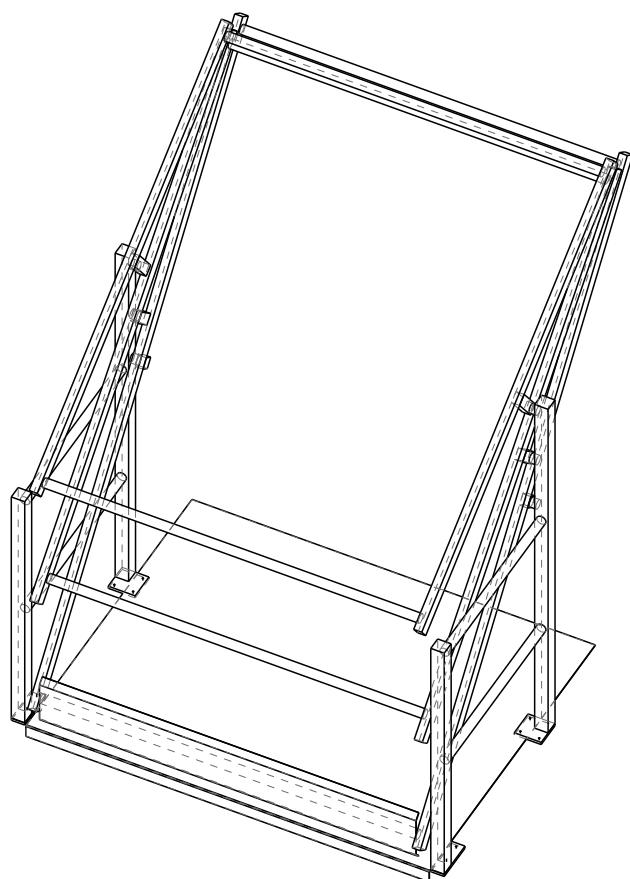
houtdraadbout 8mm (3x)  
Holzdreht Schraube 8mm (3x)  
wood thread bolt 8mm (3x)  
tirefond 8mm (3x)



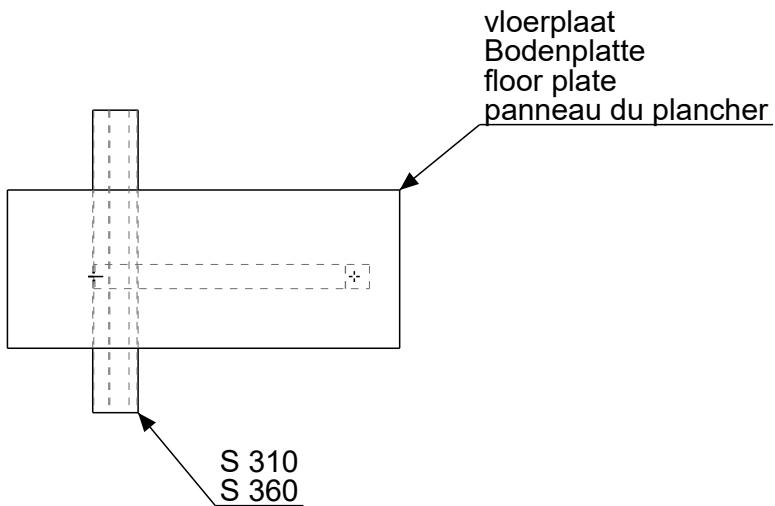
houtdraadbout 8mm (3x)  
Holzdreht Schraube 8mm (3x)  
wood thread bolt 8mm (3x)  
tirefond 8mm (3x)

houtdraadbout 8mm (2x)  
Holzdreht Schraube 8mm (2x)  
wood thread bolt 8mm (2x)  
tirefond 8mm (2x)

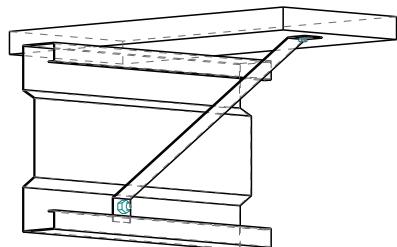
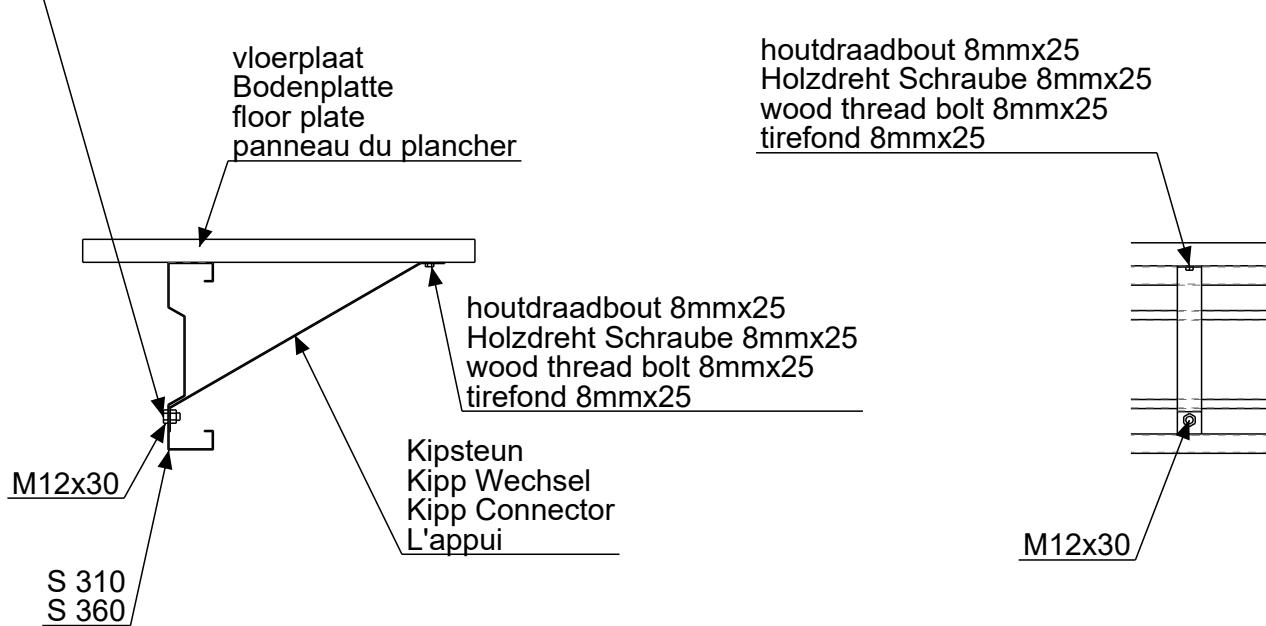
houtdraadbout 8mm (2x)  
Holzdreht Schraube 8mm (2x)  
wood thread bolt 8mm (2x)  
tirefond 8mm (2x)



**Verbinding Kipsteun**  
**Verbindung Kipp Wechsel**  
**Connection Kipp Connector**  
**Assemblage de l'appui**



van het vast deel naar het losse deel monteren  
 von dem festen Teil mit dem beweglichen Teil befestigen  
 mounting the fixed part to the moving part  
 de montage de la partie fixée à la partie mobile



## Montage schuifhek Einbau Schiebe Geländer Mounting gate Montage porte coulissante

Draadein M10x200 met 2 x moer  
Gewindeende M10x200 mit 2x Mutter  
thread end M10x200 with 2x nut  
Bout du filet M10x200 avec 2x écrou

Nylon bus Ø 26x6 L= 18  
bague nylon 26x6 L= 18

Groefwiel  
Rillenscheibe  
groove wheel  
roue à gorge

Afstand bus Ø 14x1 L = 42mm  
Entfernung bus Ø 14x1 L=42mm  
distance bus Ø 14x1 L=42mm  
Distance bague 14x1 L=42 mm

Baluster  
Balustre

Nylon bus Ø 26x6 L= 18  
bague nylon 26x6 L= 18

houtdraadbout 8mm (4x)  
Holzdreht Schraube 8mm (4x)  
wood thread bolt 8mm (4x)  
tirefond 8mm (4x)

Groefwiel  
Rillenscheibe  
groove wheel  
roue à gorge

Draadein M10x200 met 2 x moer  
Gewindeende M10x200 mit 2x Mutter  
thread end M10x200 with 2x nut  
Bout du filet M10x200 avec 2x écrou

Schuifhek  
Schiebe Geländer  
Gate  
Porte coulissante

Baluster  
Balustre

Nylon bus Ø 26x6 L= 18  
bague nylon 26x6 L= 18

Groefwiel  
Rillenscheibe  
groove wheel  
roue à gorge

Nylon bus Ø 26x6 L= 18  
bague nylon 26x6 L= 18

Afstand bus Ø 14x1 L = 42mm  
Entfernung bus Ø 14x1 L=42mm  
distance bus Ø 14x1 L=42mm  
Distance bague 14x1 L=42 mm

Schuifhek  
Schiebe Geländer  
Gate  
Porte coulissante

Baluster  
Balustre

Afstand bus Ø 14x1 L = 42mm  
Entfernung bus Ø 14x1 L=42mm  
distance bus Ø 14x1 L=42mm  
Distance bague 14x1 L=42 mm

Groefwiel  
Rillenscheibe  
groove wheel  
roue à gorge

Nylon bus Ø 26x6 L= 18  
bague nylon 26x6 L= 18

Nylon bus Ø 26x6 L= 18  
bague nylon 26x6 L= 18

Groefwiel  
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Gewindeende M10x200 mit 2x Mutter  
thread end M10x200 with 2x nut  
Bout du filet M10x200 avec 2x écrou

